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USEPA/RAC VII

American Chemical Services RAO (057-ROBF-05J7L1)

BVSPC Project 46526 BVSPC File C.3 June 15, 2001

Mr. Kevin Adler U.S. Environmental Protection Agency 77 W. Jackson Boulevard (SR-6J) Chicago, Illinois 60604-3590

Subject:

Monthly Oversight Summary Report

Caughell

No. 5 for May 2001

Dear Mr. Adler:

Enclosed is the Monthly Oversight Summary Report No. 5 for May 2001 for the American Chemical Services Superfund Site in Griffith, Indiana.

If you have any questions, please call (312-683-7856) or email (campbelllm@bv.com).

Sincerely,

BLACK & VEATCH Special Projects Corp.

Larry M. Campbell, P.E.

Site Manager

Enclosure



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Black & Veatch Special Projects Corp.

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Chicago, Illinois 60606-7302

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USEPA/RAC VII

American Chemical Services RAO (057-ROBF-05J7)

BVSPC Project 46526 BVSPC File C.3 August 29, 2001

Mr. Kevin Adler U.S. Environmental Protection Agency 77 W. Jackson Boulevard (SR-6J) Chicago, Illinois 60604-3590

Subject:

Additional Photographs for Monthly

Oversight Summary Report No. 5 for

May 2001

Dear Mr. Adler:

Enclosed are four additional photographs for the Monthly Oversight Summary Report No. 5 for May 2001 for the American Chemical Services Superfund Site in Griffith, Indiana. I had taken these photographs of the onsite drum removal activities on my personal camera and had not gotten them developed when Report No. 5 was issued.

If you have any questions, please call (312-683-7856) or email (campbellIm@bv.com).

Sincerely,

BLACK & VEATCH Special Projects Corp.

Jacy M. Campbell
Larry M. Campbell, P.E.

Site Manager

Enclosure

# Monthly Oversight Summary Report No. 5 ACS Superfund Site WA30, 46526.238

**Reporting Period:** Month of May (May 5 - June 1, 2001) **BVSPC O/S Dates:** May 8, 10, 14, 17, 22, 24, 30 and 31, 2001

Personnel Summary Affiliation	No. of Personnel	Responsibility
Montgomery Watson, Warrenville, IL	9	Respondent's General Contractor
Black & Veatch Special Projects Corp. (BVSPC)	1	USEPA Oversight Contractor
Mid American Drilling	2	Drilling Contractor
Top Flight Environmental Drilling	2	Geoprobe Contractor
Koester Environmental Services	7	Buried Drum Removal Contractor
Midwest Environmental, Inc.	6	IDW Drum Management/ Detention Pond Contractor

#### **Construction Activities**

#### **Major Activities:**

- ORC injection completed (Montgomery Watson with Mid American Drilling).
- Sample ORC wells in south area pilot study (Montgomery Watson).
- Completion of buried drum removal activities in the onsite area (Koester Environmental & Montgomery Watson).
- Begin construction of detention pond, IDW drum and spoils management, and placement of interim cap in south offiste area (Midwest Environmental Services, Inc. & Montgomery Watson).

#### **Activities Performed:**

ORC injections have been completed in the south area pilot study as of May 11, 2001. Montgomery Watson sampled the five ORC wells on May 22, 2001.

Koester Environmental completed the drum removal activities in the onsite area. The following tabulates the removal data:

	No. of Intact Drums Removed	No. of Non-intact Drums Removed	No. of Drums Sampled & Analyzed	C.Y. of Debris to Firepond
Area A	137	1022	137	1514.5
Area B	112	427	112	981.5
Total	249	1449	249	2496

Overall the drum removal went well. The work was completed in a timely manner, and the contractors involved were responsive to the questions and concerns raised by BVSPC. There were, however, several events where proper procedures were not being followed within the exclusion zone. The most frequent offense was personnel entering the exclusion zone without respiratory protection before the zone was properly downgraded from Level B. Each instance was accompanied by a discussion with Montgomery Watson's Health & Safety Manager, where the importance of compliance was reiterated.

Koester Environmental Services demobilized on June 1, 2001. Disposal options for the overpacked drums, as well as for the debris in the roll off boxes, are still being investigated. Meanwhile, Montgomery Watson has stated they will perform visual inspections and air monitoring twice daily on the overpacks and the roll offs. The overpacked drums are located on the concrete drum pad, which is surrounded by plastic fencing. The roll off boxes are located just to the south and west of the pad. BVSPC suggested that these roll offs be surrounded by fencing as well, due to the high truck traffic in the area.

On May 14, 2001, Mid American Drilling performed the abandonment of MW-W1 under the supervision of Montgomery Watson. MW-55, which was installed in April, will serve as its replacement.

Midwest Environmental, Inc., along with its subcontractor RW Collins, arrived on site on May 17, 2001. The Investigation Derived Waste (IDW) drums were sheared and placed in the upper aquifer spoils pile, along with the contents of the drums. The debris from the K-P building was placed in this location as well. The PCB and VOC spoils piles were regraded in the south portion of the offsite area. The detention pond in the northwest corner is 70% completed. Some minor grading and placement of rip rap remains.

Attached are BVSPC's weekly reports, correspondences, log book notes, and photographs of the daily activities. BVSPC's crew conducted oversight of the major field activities during May 8, 10, 14, 17, 22, 24, 30 and 31, 2001.

## **Topics of Concern:**

- Montgomery Watson was unable to obtain a groundwater elevation at monitoring well
   MW-18 due to debris in the well. MW-18 is part of the long term monitoring program.
- Installation of the abandonment casing around ATMW-4D is suspect as to its effectiveness because the outer casing was driven in with the kelly bar and the auger chuck. Driving the casing down does not allow the tremmie pipe to reach the bottom of the annulus space on the outside of the casing for proper grouting.
- Personnel have entered exclusion zone without respiratory protection before the area had been cleared for reduced PPE.
- Koester Environmental has begun to damage unopened drums during excavation, causing product to leak.

#### **Concern Resolution:**

- Montgomery Watson committed to enforce more rigorously proper exclusion zone behavior.
- Koester will have more workers on hand to aid in the removal of drums without unnecessary damage.

# **Upcoming Activities:**

- Construction of detention pond continues in offsite area.
- Cap installation in offsite area.
- PCB soil removal in wetlands tentatively scheduled for July.
- Draft of RFB for ISVE wells to be complete in next two weeks.
- Installation of wells in offsite area for ISVE system to occur in late June.
- Long term groundwater monitoring June 2001 round scheduled for the week of June 18, 2001.

Signatures: Margaret Mulkerrin Date: June 12, 2001

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# Weekly Oversight Summary Report No. 10 ACS Superfund Site WA30, 46526.238

Reporting Period: Week of May 7, 2001

BVSPC O/S Dates: May 8, 2001 and May 10, 2001(Ms. Mulkerrin)

Personnel Summary Affiliation	No. of Personnel	Responsibility
Montgomery Watson, Warrenville, IL	7	Respondent's General Contractor
Black & Veatch Special Projects Corp. (BVSPC)	1	USEPA Oversight Contractor
Koester Environmental Services	7	Drum Removal Contractor
Top Flight Environmental  Drilling	2	Geoprobe Contractor

#### **Construction Activities**

#### **Major Activities:**

- ORC injection completed in the south area on May 11, 2001 (Montgomery Watson with Top Flight Environmental Drilling).
- Buried drum removal (Montgomery Watson with Koester Environmental Services).
- Weekly construction coordination meeting.

#### **Activities Performed:**

ORC injections have been completed as of May 11, 2001. A total of 218 ORC injection points were completed in south area pilot study. The next step, which is the sampling of the ORC wells, is tentatively scheduled for the end of May.

Koester continues to excavate buried drums in Area A on the onsite area. As of May 9, 2001, production is as follows:

Time Period	No. of Intact Drums Reomved	No. of Non- intact Drums Removed	No. of Drums Sampled	No. of Drums Analyzed	C.Y. of Debris to Firepond
5/2/01 - 5/9/01	82	404	50	46	747.5

Total to Date	128	737	98	79	1016

Maureen Handler is compiling information on the results of the sample analysis. She has been staging the drums according to the following categories: chlorinated, flammable, non-flammable, paraffin, oil, and hold (require further testing). Koester submits a daily report of the HAZCAT analysis to Montgomery Watson.

There are currently 17 roll-off boxes on site, eight of which are full. Todd Lewis, of Montgomery Watson, stated he would like to develop a method of tracking what is being placed in each box, and at what point they are full. Matt Grostick, of Montgomery Watson, added that he performs a daily visual inspection and continually monitors the air quality around the filled roll-off boxes. He is also in the process of creating a procedure for monitoring these boxes on a weekly basis once active work has ceased.

On May 8, 2001 Montgomery Watson discovered that EW 18 was not functioning properly. This was due to the fact that it was connected to the wrong effluent line when installed. Montgomery Watson was able to identify the problem and began working on it immediately. EW 18 was back online by May 10, 2001. EW 10 and EW 20 were also online, although it was suspected that EW 20 was not fully developed, and Montgomery Watson plans on utilizing a down hole camera to investigate for problems in the line next week.

The GWTP was in a recycle mode this week because new activated carbon had to be installed. A bypass for the firepond was activated which directed fluid from the firepond to the bioreactor behind the plant. Montgomery Watson believed this storage would be more than sufficient until the plant could begin treating again.

During the delivery of clean backfill to Area A, BVSPC witnessed a truck driver drive into the exclusion zone and get out of his truck very close to where the sampling of excavated drums was occurring. The truck driver was not wearing any form of PPE. This incident was brought to the attention of Montgomery Watson's Health & Safety coordinator, Matt Grostick. Matt immediately spoke with Koester's foreman, Jamie Bergeron, about this behavior. He stated that sampling and excavation cannot be occurring when any deliveries are being made withing the exclusion zone. BVSPC also spoke with Matt Grostick about the importance of following procedure when downgrading the site from Level B to allow for non-intrusive activities to take place without the use of respiratory protection. BVSPC stated that in order for the area to be downgraded, proper air-monitoring must be done, and everyone must be aware of the status of the exclusion zone at all times (e.g., posting the level at the entrance to the exclusion zone). This point was reinforced by BVSPC at the weekly construction meeting, as well.

Montgomery Watson will issue an addendum to the HASP for the buried drum removal that will allow the operators and the safety personnel to wear Tyvek suits (instead of PVC) due to the rising temperatures. All personnel within the exclusion zone who come in direct contact with the drums or drum contents will continue to wear the PVC suits.

#### **Topics of Concern:**

- Montgomery Watson was unable to obtain a groundwater elevation at monitoring well
   MW-18 due to debris in the well. MW-18 is part of the long term monitoring program.
- Installation of the abandonment casing around ATMW-4D is suspect as to its effectiveness because the outer casing was driven in with the kelly bar and the auger chuck. Driving the casing down does not allow the tremmie pipe to reach the bottom of the annulus space on the outside of the casing for proper grouting.
- Personnel have entered the exclusion zone without respiratory protection before the area had been cleared for reduced PPE.

#### **Concern Resolution:**

- Onsite Health & Safety concerns were addressed by Kevin Adler. The following items shall be instituted to ensure safety is upheld:
  - 1. Tail gate safety meetings will be held every morning by each subcontractor which will include reviewing a standard check off list.
  - 2. A site safety coordinator will be designated.
  - 3. A personnel chart shall be created, listing staff persons and the activities for which each are responsible.

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• At the weekly construction meeting, Montgomery Watson committed to enforce more rigorously proper exclusion zone behavior.

## **Upcoming Activities:**

- Koester Environmental anticipates being complete with drum removal in Area A, and begin excavating Area B by Tuesday, May 15, 2001.
- Offsite spoil management/regrading expected to begin mid-May.
- Abandon Monitoring Well W-1.

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Signature:	Margaret Mulkerrin	Date:	May 23, 2001	
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# **ACTION ITEMS FROM** WEEKLY CONSTRUCTION MEETING - MAY 10, 2001 AMERICAL CHEMICAL SERVICES NPL SITE

MEETING DATE: May 10, 2001

**MEETING TIME: 10:00 AM** 

MEETING LOCATION: Site Trailer, ACS NPL Site

#### ATTENDEES:

Margaret Mulkerrin - Black & Veatch Robert Adams - Montgomery Watson Matt Grostick - Montgomery Watson Todd Lewis - Montgomery Watson Tom Tinics – Montgomery Watson Peter Vagt - Montgomery Watson Doug Draia – ACS Maureen Handler - Koester

#### **ACTION ITEMS**

#### Health and Safety

- A Site Health and Safety Audit was conducted by Mike Grasso of Montgomery Watson. The result was favorable report with only minor comments. The comments have been addressed.
- Mart Grostick stated that air monitoring results are being posted daily.
- The radiation monitoring results were discussed as well as discussion regarding proposing to discontinue the radiation monitoring after a few days of monitoring at Area B. The attendees agreed not to propose to discontinue radiation monitoring at this time.
- Tom Tinics stated that a reporter entered the ACS Facility property through the ACS gate on Friday, May 4, 2001. The reporter was denied access to the area surrounding drum removal because she did not have proper documented permission from U.S. EPA and escorted off site.
- Montgomery Watson will begin keeping the Site access gate closed and post no trespassing signs.
- Montgomery Watson will compile the air monitoring results through May 11, 2001 and transmit them to Kevin Adler of the U.S. EPA.
- Margaret Mulkerrin noted that it appeared exclusion zone entry by truck drivers or other support personnel occurred without clearing the areas for reduced PPE. Montgomery Watson committed to scrutinize access to the exclusion zone more thoroughly.

Weekly Construction Meeting

### Drum Removal Update

- Production totals as of end of day May 9, 2001
  - Intact drums overpacked: 128
  - Non-intact drums placed into roll-off boxes: 737
  - Drums sampled: 98
  - Samples analyzed: 79
  - Soil placed into firepond: 1,016 cubic yards
- KES anticipates to have Area A will be backfilled by Monday May 14, 2001; begin to reconfigure exclusion zone on May 14, 2001; and begin Area B by May 15 or 16, 2001.
- KES has began pre-segregating drums based on the similarity contents as determined by the HAZCAT analysis results.
- ACS, Montgomery Watson, and KES personnel will coordinate identification and applicable jacketing of power/communication cables located above Area B.

#### General Site Update

- Abandonment of ATMW-4D is complete
- Installation of replacement well MW-55 is complete
- ORC<sup>®</sup> Installation was completed May 9, 2001 at 10:00 AM
- The Stormwater Pollution Prevention Plan (SWPPP) is complete and will be maintained on site. The Notice of Intent was submitted to IDEM

#### Look Ahead Schedule

- May 11, 2001 KES anticipates excavation complete with drum removal Area A.
- May 14, 2001 Begin abandonment of Monitoring Well W-1
- Week of May 14, 2001 Order oxidizer for Off-Site ISVE system
- May 17, 2001 Begin installation of erosion control measures for installation of the Temporary Cover in the Off-Site Area

NEXT MEETING: Thursday, May 17, 2001 at 10:00 AM at ACS Construction Trailer.

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# Weekly Oversight Summary Report No. 11 ACS Superfund Site WA30, 46526.238

Reporting Period: Week of May 14, 2001

**BVSPC O/S Dates:** May 14, 2001 and May 17, 2001(Ms. Mulkerrin)

Personnel Summary Affiliation	No. of Personnel	Responsibility
Montgomery Watson, Warrenville, IL	6	Respondent's General Contractor
Black & Veatch Special Projects Corp. (BVSPC)	1	USEPA Oversight Contractor
Koester Environmental Services	6	Drum Removal Contractor
Mid American Drilling	2	Drilling Contractor
Midwest Environmental, Inc.	6	IDW Drum Management / Detention Pond Contractor

#### **Construction Activities**

#### **Major Activities:**

- Completion of Area A buried drum removal. Begin removal activities in Area B (Montgomery Watson with Koester Environmental Services)
- Abandon MW-W1 (Montgomery Watson with Mid American Drilling)
- Begin IDW Drum & Spoils Management in south offsite area (Midwest Environmental, Inc.)
- Weekly construction coordination meeting

## **Activities Performed:**

Koester completed the drum removal in Area A and replaced the excavation with clean fill after all visible contamination had been removed from the excavation per Montgomery Watson personnel. The exclusion zone was reconfigured to incorporate Area B, and Koester began excavating on Tuesday May 15, 2001. The excavation focused on the area alongside the E-epoxy building, and underneath the concrete pad entryway. Drums were not present along the building or underneath the pad, so the area was then backfilled. Upon completion of Area A, the totals are as follows:

Time Period	No. of Intact Drums Removed	No. of Non- intact Drums Removed	No. of Drums Sampled	No. of Samples Analyzed	C.Y. of Debris to Firepond
5/10/01 - 5/16/01	9	285	39	58	498.5
Complete Total	137	1022	137	137	1514.5

On May 14, 2001, the abandonment of MW-W1 was performed by Mid American Drilling under the supervision of Chad Smith of Montgomery Watson. The abandonment included placing an 8" diameter casing around the well, and grouting the inside, as well as the outside of the well with a bentonite slurry. The well will remain in place, as allowed by the State of Indiana.

Midwest Environmental, Inc. arrived on site on May 17, 2001. Montgomery Watson gave the new contractors a safety orientation. Their work includes handling the IDW drums and the spoils piles in the south offsite area, as well as constructing the detention pond. They began sheering the IDW drums and emptying their contents, as well as excavating the new detention area on the afternoon of May 17, 2001. Once this work is completed, they will focus on the installation of the interim cap in this area. Montgomery Watson is considering going to final cap status in the non-engineered area.

In the discussion of future cap installation for the site, Pete Vagt of Montgomery Watson suggested that the existing piezometers be abandoned and new be ones installed once the cap is complete. Pete felt it would be most time and cost effective to take this approach. If the decision is made to abandon the existing and replace with new, the abandonment of the piezometers outside the onsite barrier wall will be done per IDEM requirements.

#### **Topics of Concern:**

- Montgomery Watson was unable to obtain a groundwater elevation at monitoring well
   MW-18 due to debris in the well. MW-18 is part of the long term monitoring program.
- Installation of the abandonment casing around ATMW-4D is suspect as to its effectiveness because the outer casing was driven in with the kelly bar and the auger chuck. Driving the casing down does not allow the tremmie pipe to reach the bottom of the annulus space on the outside of the casing for proper grouting.
- Personnel have entered the exclusion zone around the drum excavation without respiratory protection before the area had been cleared for reduced PPE.

#### **Concern Resolution:**

- Onsite Health & Safety concerns were addressed by Kevin Adler. The following items shall be instituted to ensure safety is upheld:
  - 1. Tail gate safety meetings will be held every morning by each subcontractor which will include reviewing a standard check off list.
  - 2. A site safety coordinator will be designated.
  - 3. A personnel chart shall be created, listing staff persons and the activities for which each are responsible.

• At the weekly construction meeting, Montgomery Watson committed to enforce more rigorously proper exclusion zone behavior.

# **Upcoming Activities:**

- Koester Environmental continues excavation in Area B.
- IDW drums and spoils pile management continues in offsite area.
- Construction of detention pond continues in offsite area.
- PCB soil removal in wetlands tentatively scheduled for July.
- Draft of RFB for ISVE wells to be complete in next two weeks.

Signature:	Margaret Mulkerrin	Date:	May 23, 2001
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# MINUES FFROM WEEKLY CONSTRUCTION MEETING - MAY 17, 2001 AMERICAL CHEMICAL SERVICES NPL SITE

MEETING DATE: May 17, 2001

**MEETING TIME: 10:00 AM** 

MEETING LOCATION: Site Trailer, ACS NPL Site

#### ATTENDEES:

Margaret Mulkerrin - Black & Veatch

Robert Adams - Montgomery Watson

Matt Grostick - Montgomery Watson

Todd Lewis - Montgomery Watson

Tom Tinics – Montgomery Watson

Peter Vagt - Montgomery Watson

Joe Willich – Montgomery Watson

Doug Draia - ACS

Maureen Handler – Koester (KES)

Ken Field – Midwest Environmental (MEI)

#### **ACTION ITEMS**

#### Health and Safety

- ACS has begun air monitoring in their building located adjacent to Area B of the drum removal. Doug Draia reported that they have had no detections in the building.
- Matt Grostick distributed the Health and Safety Plan revision for the Drum Removal. This revision allows for change of Saranex<sup>®</sup> PPE body suits to Tyvek<sup>®</sup> PPE body suits.
- KES has noticed ACS employees watching the drum removal activities at a close proximity (but not in the exclusion zone or contaminant reduction zone.). If KES operators notice people entering outer caution tape, they will stop work and activate horn until the non-authorized people have left the area.
- A Kick-off Health and Safety meeting was conducted with MEI (the subcontractor performing the temporary cover construction and spoils pile consolidation). The meeting was conducted May 17, 2001 and included respirator fit testing.
- Daily air monitoring results for the Off-Site Temporary Cover work will be posted daily in the same location as the air monitoring logs from the drum removal.

# Drum Removal Update

- Production totals as of end of day May 6, 2001
  - Intact drums overpacked: 137
  - Non-intact drums placed into roll-off boxes: 1,022
  - Drums sampled: 137
  - Samples analyzed: 137 (flash point still needs to be done for 15 samples)
  - Soil placed into area previously used as a firepond: 1514.5 cubic yards
- The last drums in Area A were removed May 11, 2001. KES still needs to reconstruct the road that bisected Area A.
- Utilities (water, electrical, and communication) in Area B have been located, marked, and locked-out, as appropriate.
- KES will not work May 25, 2001 through May 29, 2001 due to Memorial Day Weekend.

# Off-Site Area Temporary Cover

- Field activities began today (May 17, 2001) for the erosion control measures associated with the Off-Site Area Temporary Cover. Prior to work, a Health and Safety Kick-off Meeting was conducted and respirator fit testing was performed for the subcontractors for the temporary cover work.
- MEI (subcontractor) anticipates completing the sedimentation basin by next weekend (May 25, 2001).
- Hay bales will be used for erosion control until the silt fencing arrives.
- Montgomery Watson will propose abandoning the piezometers located just outside of the Off-Site Area and demolishing the piezometers located within the barrier wall. The piezometers will be replaced after construction of the temporary cover is complete.

#### General Site Update

- Abandonment of W-1 was completed on Monday, May 14, 2001.
- Installation of replacement well MW-55 is complete.

#### Look Ahead Schedule

- Week of May 21, 2001 continue drum removal in Area B, continue Off-Site Area material consolidation and temporary cover work, and order thermal oxidizer for OFCA and K-P Area ISVE system.
- May 25, 2001 Anticipated completion date for the sedimentation basin for the Off-Site Area cover work.

NEXT MEETING: Thursday, May 24, 2001 at 10:00 AM at ACS Construction Trailer.

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# Weekly Oversight Summary Report No. 12 ACS Superfund Site WA30, 46526.238

Reporting Period: Week of May 21, 2001

**BVSPC O/S Dates:** May 22, 2001 and May 24, 2001 (Ms. Mulkerrin)

Personnel Summary Affiliation	No. of Personnel	Responsibility
Montgomery Watson, Warrenville, IL	9	Respondent's General Contractor
Black & Veatch Special Projects Corp. (BVSPC)	1	USEPA Oversight Contractor
Koester Environmental Services	6	Drum Removal Contractor
Security Fence	3	Fence Installation Contractor
Midwest Environmental Inc.	4	IDW Drum Management / Detention Pond Contractor

## **Construction Activities**

#### **Major Activities:**

- Completetion of Area B buried drum removal (Montgomery Watson with Koester Environmental Services).
- Sample ORC wells in south area pilot study (Montgomery Watson).
- Begin IDW drum & spoils management in south offsite area (Midwest Environmental Inc.)
- Weekly construction coordination meeting

#### **Activities Performed:**

Koester completed the drum removal in Area B as of May 23, 2001. Upon completetion of Area B, the totals are as follows:

Time Period	Intact Drums Removed	Non-intact Drums Removed	Drums Sampled	Samples Analyzed	C.Y. of Debris to Firepond
5/16/01 - 5/24/01	112	427	112	46	929.5
Complete Total	249	1449	249	183	244

On May 22, 2001, Koester Environmental was excavating drums from Area B. The backhoe operator began to damage drums while excavating, causing several to spew product. Sean Grady, of IDEM, asked Pete Vagt, of Montgomery Watson, why another person was not there directing the operator in order to prevent this from occurring. Pete Vagt and Matt Grostick instructed Koester to stop excavating. Matt Grostick then had a discussion with Koester stating that more care needed to be taken in excavating the drums in order to prevent unnecessary loss of drum contents. Koester claimed they did not want a person in the excavation due to its depth and the fact that groundwater was starting to accumulate. They did admit that some of the damaged drums should have been saved, although they added that several appeared to have been ruptured already. They said they would use more caution in the future. Koester did not excavate any more drums that day.

The removal of drums from Area B was completed on May 23, 2001. The excavation will remain open over the Memorial Day holiday weekend. Koester will return on Wednesday, May 30, 2001, to dewater the excavation, verify with Montgomery Watson that the excavation is complete, and begin to backfill Area B.

Midwest Environmental, Inc. continued work in the Offsite Containment Area. The detention pond in the northwest corner of the area has been excavated. The surrounding berm and outfall structure have been installed, and rip-rap remains to be laid. The IDW drums contents have been spread and the drums sheared. The K-P building debris is currently being sheared and/or hauled to the proper area (outside of the ISVE footprint). MEI and RW Collins adjusted the height of well manholes in this area to accommodate the raise in grade when the new cap is installed.

Montgomery Watson attempted to use a down-hole camera in EW20 to investigate causes for its poor performance. This work was delayed due to rain.

Chad Smith and Rudy Stein, of Montgomery Watson, sampled the five ORC wells located in the south pilot study area on May 22, 2001.

## **Topics of Concern:**

- Montgomery Watson was unable to obtain a groundwater elevation at monitoring well
   MW-18 due to debris in the well. MW-18 is part of the long term monitoring program.
- Installation of the abandonment casing around ATMW-4D is suspect as to its effectiveness because the outer casing was driven in with the kelly bar and the auger chuck. Driving the casing down does not allow the tremmie pipe to reach the bottom of the annulus space on the outside of the casing for proper grouting.
- Personnel have entered the exclusion zone without respiratory protection before the area had been cleared for reduced PPE.
- Koester Environmental has begun to damage unopened drums during excavation, causing product to leak.

#### **Concern Resolution:**

Montgomery Watson committed to enforce more rigorously proper exclusion zone

behavior.

• Koester will have more workers on hand to aid in the removal of drums without unnecessary damage.

# **Upcoming Activities:**

- Koester Environmental to backfill excavation in Area B and demobilize from site.
- IDW drums and spoils pile management continues in offsite area.
- Construction of detention pond continues in offsite area.
- Cap installation to begin in offsite area.
- PCB soil removal in wetlands tentatively scheduled for July.
- Draft of RFB for ISVE wells to be complete in next two weeks.

Signature:	Margaret Mulkerrin	Date:	June 1, 2001

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# WEEKLY CONSTRUCTION MEETING MINUTES FOR MAY 24, 2001 MEETING AMERICAL CHEMICAL SERVICES NPL SITE

MEETING DATE: May 24, 2001

**MEETING TIME: 11:15 AM** 

MEETING LOCATION: ACS Site - Site Trailer

#### ATTENDEES:

Robert Adams - Montgomery Watson
Travis Klingforth - Montgomery Watson
Margaret Mulkerrin - Black & Veatch
Matt Grostick - Montgomery Watson
Steve Field - Midwest Environmental
Peter Vagt - Montgomery Watson
Maureen Handler - Koester Environmental
Tom Tinics - Montgomery Watson
Todd Lewis - Montgomery Watson

#### TOPICS:

#### Health and Safety

- Matt Grostick reviewed the Health and Safety activities for the Drum Removal which
  was on-going: air monitoring, maintenance of the exclusion zone, wearing proper
  personal protective equipment (PPE), etc. Koester Environmental Services (KES)
  has added an interior exclusion fence around the excavation for additional protection
  during the Memorial Day weekend. Radiation testing has been performed on all of
  the overpacked drums and all of the roll-off bins full of non-intact drums. No
  radiation was detected.
- Tom Tinics reviewed the Health & Safety measures being implemented in the installation of the Off-Site Temporary Cover. For the first two days of work, the crew, run by Midwest Environmental, Inc. (MEI), wore level C PPE and conducted regular air monitoring. All readings were "non-detect." Therefore, MEI has continued the re-grading work in level D PPE.

#### Drum Removal Update

- Production totals as of end of day May 23, 2001
  - Intact drums overpacked: 249
  - Non-intact drums placed into roll-off boxes: 1,449
  - Drums sampled: 249
  - Samples analyzed: 183
  - Soil placed into firepond 2,444 cubic yards
- Maureen Handler of KES reported that as of yesterday all of the drums have been removed from the ground, and all of the drums have been sampled. Hazcat analysis continues to be performed and will be done by early next week. KES will remove the

Construction Meeting Minutes

May 29, 2001

ACS NPL Site

# Off-Site Temporary Cover

- Tom Tinics overviewed activities related to the Off-Site Temporary Cover. The retention pond has been excavated and some rip-rap has already been put in the place. The remaining rip-rap will be installed next week. The five original manholes of the extraction system will be raised next week to the proposed final grade of the engineered cover.
- The IDW drums and K-P Area debris has been re-located for capping.
- Spoils pile relocation/consolidation and regrading to the sub base grades is schedule to begin next week.
- Survey controls for base grading will be set-up and existing clay thickness will be measured.

#### Summary of Additional Activities in Past Two Weeks

- The Groundwater Treatment Plant is online and there is positive evidence that a viable "bug population" is in place.
- Todd Lewis has ordered the oxidizer for the In-Situ Vapor Extraction (ISVE) work in the Off-Site Area.

#### Looking Ahead to Next Two Weeks

- The drum removal is anticipated to be completed and KES demobilized by Friday, June 1, 2001 or early in the following week.
- Construction of Off-Site Temporary Cover will continue.
- The Draft RFB for ISVE wells will be completed.

#### **NEXT MEETING:**

• Thursday, May 31, 2001 at 10:00 AM at the ACS Site Trailer

# Weekly Oversight Summary Report No. 13 ACS Superfund Site WA30, 46526.238

Reporting Period: Week of May 28, 2001

BVSPC O/S Dates: May 30 and 31, 2001 (Ms. Mulkerrin)

Personnel Summary Affiliation	No. of Personnel	Responsibility
Montgomery Watson, Warrenville, IL	8	Respondent's General Contractor
Black & Veatch Special Projects Corp. (BVSPC)	1	USEPA Oversight Contractor
Koester Environmental Services	6	Drum Removal Contractor
Midwest Environmental, Inc.	3	IDW Drum Management / Detention Pond Contractor

#### **Construction Activities**

#### **Major Activities:**

- Completetion of buried drum removal (Montgomery Watson with Koester Environmental Services).
- Regrading of PCB and VOC spoils piles in the south offsite area (Midwest Environmental, Inc. & Montgomery Watson).
- Continued placement of debris in upper aquifer spoils management pile in south offisite area (Midwest Environmental, Inc. & Montgomery Watson).
- Weekly construction coordination meeting.

#### **Activities Performed:**

Koester completed the final excavation and backfilling necessary in the onsite area on May 31, 2001. Upon completetion of the drum removal, the grand totals are as follows:

Time Period	Intact Drums Removed	Non-intact Drum Removed	Drums Sampled	Samples Analyzed	C.Y. of Debris to Firepond	
4/27/01 - 5/31/01	249	1449	249	249	2496	

Koester spent the majority of the week backfilling the excavation in Area B, restoring the truck access road that was demolished due to the excavation in Area A, and reshaping the exclusion zone to only incorporate the drum staging pad. The roll off boxes containing drum carcasses were moved to two areas: one just

west of the drum staging pad, and the other to the south of the pad. These areas were favorable because they provided easy access to Montgomery Watson for inspection. BVSPC inquired as to what type of protection would surround the roll off boxes. Montgomery Watson agreed to surround the boxes with either plastic fencing or caution tape.

During Koester's final excavation and backfilling activities, several incidents occurred where proper procedures were not followed within the exclusion zone. While the last of the contaminated soils were being removed from the excavation, an activity requiring Level B protection, an operator was backfilling without wearing any PPE. Once excavation ceased, another operator simply removed his respiratory protection and stepped out of his backhoe without the proper downgrading of the exclusion zone taking place. BVSPC spoke with Montgomery Watson's Health & Safety manager and informed him that exclusion zone procedures must be followed up through project completion. Koester demobilized on June 1, 2001.

Midwest Environmental, Inc. continued work in the Offsite Containment Area. Rip rap has been placed along the sides of the detention pond. Additional rip rap will be placed on the bottom of the pond, and final grading will occur once the area has dried out and smaller equipment is available to do the work. The PCB and VOC spoils piles have been spread and will be capped once clay is brought in to the site. Montgomery Watson anticipates that to occur within the next two weeks.

In the weekly construction progress meeting, Montgomery Watson discussed a pilot study that will occur in the offsite area. The purpose of this study is to determine the most effective method for drilling wells for the ISVE system. This study is set to occur in the next two weeks. It was also mentioned that the design of the access road to the blower shed for the ISVE system in the offsite area has been modified. Instead of entering the area from the north gate off of Colfax, the road will now come through the south gate. This design will allow for a shorter road, and will be on higher ground.

#### **Topics of Concern:**

- Montgomery Watson was unable to obtain a groundwater elevation at monitoring well
   MW-18 due to debris in the well. MW-18 is part of the long term monitoring program.
- Installation of the abandonment casing around ATMW-4D is suspect as to its effectiveness because the outer casing was driven in with the kelly bar and the auger chuck. Driving the casing down does not allow the tremmie pipe to reach the bottom of the annulus space on the outside of the casing for proper grouting.
- Personnel have entered exclusion zone without respiratory protection before the area had been cleared for reduced PPE.
- Koester Environmental has begun to damage unopened drums during excavation, causing product to leak.

#### **Concern Resolution:**

- Montgomery Watson committed to enforce more rigorously proper exclusion zone behavior.
- Koester will have more workers on hand to aid in the removal of drums avoiding

# unnecessary damage.

# **Upcoming Activities:**

- Final grading of detention pond in offsite area.
- Cap installation in offsite area.
- Pilot study for drilling method in offsite area.
- PCB soil removal in wetlands tentatively scheduled for July.
- Draft of RFB for ISVE wells to be complete in next two weeks.
- Long term groundwater monitoring June 2001 round scheduled for the week of June 18, 2001.

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Signature:	Margaret Mulkerrin	Date:	June 12, 2001	

# WEEKLY CONSTRUCTION MEETING MINUTES MAY 31, 2001 MEETING AMERICAN CHEMICAL SERVICE, NPL SITE

MEETING DATE: May 31, 2001

MEETING TIME: 10:00 AM

MEETING LOCATION: ACS Site - Site Trailer

#### ATTENDEES:

Matt Grostick - Montgomery Watson (MW)

Margaret Mulkerrin - Black & Veatch

Mark Travers - de maximis

Alex Ellwood - MW

Todd Lewis - MW

Maureen Handler - Koester Environmental Services (KES)

Jack Field - KES

Peter Vagt - MW

Rob Adams - MW

Ken Field - Midwest Environmental Inc. (MEI)

Steve Field - MEI

Chris Daly - MW

Tom Tinics - MW

#### TOPICS:

#### 1. Health and Safety

<u>Drum Removal</u>: Air monitoring logs continue to be posted daily. The intrusive activities are complete, so the crew has downgraded from Level B personal protective equipment (PPE) to Level D. The one exception is in the event of wet decontamination activities, in which case splashguards will be used. Daily tailgate safety meetings are still being conducted at 7 am and will continue until the drum removal field work is complete.

The exclusion zone fencing is in the process of being removed, however an exclusion zone will be maintained around the concrete drum-staging pad. If the tarps need to be removed from the roll-off boxes, level B PPE may be required, but will be handled on a case-by-case basis.

The high-visibility tape which marked the electrical lines near the excavation area B will be removed by Monday, June 4, 2001. After the caution tape has been removed, the lines will be re-energized.

Off Site Temporary Cover: Regular air monitoring continues to be conducted each work day, particularly in the cabs of all vehicles and equipment. Midwest Environmental Inc. (MEI) provides daily air monitoring logs. No sustained elevated readings have been recorded. Occasional peaks of 4-5 parts per million (ppm) have been recorded. The

Construction Meeting Minutes

May 31, 2001 Meeting

ACS NPL Site

volarile organic compound (VOC) pile is giving off odor. PID readings have been about 10 ppm downwind. Therefore, workers remain upwind. The areas will be covered with the clay that was temporarily removed as soon as practical. Once spoil piles are moved to create the final grade for the Off-Site Area, air monitoring will be discontinued.

# 2. Drum Removal Update

Production totals as of the end of day May 30, 2001:

- Intact drums overpacked: 249
- Non-intact drums placed into roll-off boxes: 1,449
- Drums sampled: 249
- Samples analyzed: 249
- Soil placed into firepond. 2,496 cubic yards

Two samples will be prepared on May 31, 2001 and sent to the lab for PCB analysis. Three samples of chlorinated paraffins will be composited and sent to the lab for analysis. Prior to May 31, 2001, no samples had been sent off to the lab for analysis.

Currently, Koester Environmental Services (KES) is decontaminating their equipment and preparing to demobilize. They expect to be off site by Friday, June 1, 2001. The KES trailer will remain on site for a few more weeks as KES has already paid for its use. The four-ounce Hazcat sample jars collected and analyzed by KES will be stored in the groundwater treatment plant next to the samples already collected by MW.

The Geiger counter, which was used to confirm that no radiation was present in the excavated drums, was sent back to the rental company last Thursday.

# 3. Off-Site Area Temporary Cover

The retention pond basin has been excavated, and is currently about 70 percent lined with stone. All IDW drums have been sheared and buried in a ravine near the upper aquifer spoils piles. The spoils piles are currently being leveled out over the buried material.

The location of the swale leading to the retention pond has been determined, however construction can't continue currently due to wet conditions. To date, over 2,000 feet of silt fencing has been installed along the west side of the Site to prevent erosion.

The planned access gate to the ISVE blower shed has been changed from the north gate to the south gate. The south gate will provide a shorter path with a greater elevation. All manholes except Manhole 17 have been raised to the elevation of the final grade.

For the remainder of the week, MEI will continue to re-grade and cut swales into the west side of the site to establish a clear drainage path. Rough grading should be finished by the middle of next week, weather permitting.

Approximately twelve garbage bags of used PPE and miscellaneous Hazcat waste (pipertes, test tubes, etc.) will be handled as Investigation-Derived Waste (IDW).

# 4. Summary of Past Two Weeks

Groundwater Treatment Plant On Friday, May 25 it was observed that some piping within between the equalization tank and the Lamella Clarifier was getting fouled. MW will collect a sample to determine the cause of fouling.

Extraction wells 11 and 20 were offline on May 31, 2001. MW continues sufficient extraction rates to maintain the water level inside the barrier wall of the on-site area.

Soil Vapor Extraction (SVE) System: MW has ordered Oxidizer 1. MW is still working on ordering a blower. A site meeting is scheduled for June 12, 2001 to address general issues regarding the SVE system.

A drill rig may conduct test borings next week on site to determine the most effective method for installing the SVE wells. The Request for Proposal will be sent out next week for SVE well installation.

# 5. Looking Ahead to Next Two Weeks

Drum Removal: KES will complete demobilization.

Off-Site Temporary Cap: Rough grading will be completed by next week, weather permitting. Area Survey will survey in final grades of the interim levels. The temporary clay cap will be installed, and the electrical systems will be installed for all off-site area wells.

SVE System: The Request for Proposal will be sent out.

# 6. Next Weekly Construction Meeting

The next meeting is scheduled for Thursday, June 7, 2001

TMK/PJV/TAL J:\209\0601 ACS\0202 MWA PM\6010202\u034.dog

# ACS NPL Site Drum Removal: Areas A and B

Total drums removed:

1698

Total Overpacked drums:

249

1449

Cubic Yards per Load:

6.5

Total Crushed drums to rolloff:

\_\_\_\_

Total quantity of soil to firepond:

**2496** yd<sup>3</sup>

Date	Drums Overpacked	Drums Crushed to rolloff	Loads of Debris to Fire pond	Cubic Yards	Drums Sampled	Samples Analyzed	
Area A							
4/27/01	10	74	11	71.5	0	0	
4/30/01	15	104	13	84.5	10	0	
5/1/01	13	59	8	52	15	4	
5/2/01	8	96	9	58.5	13	8	
5/3/01	4	72	19	123.5	0	13	
5/4/01	0	0	30	195	12	0	
5/7/01	29	96	11	71.5	0	13	
5/8/01	19	92	19	123.5	29	12	
5/9/01	30	144	36	234	19	29	
5/10/01	9	211	30	195	30	19	
5/11/01	0	74	32	208	9	21	
5/14/01	0	0	15	97.5	0	18	
5/15/01	0	0	0	0	0	0	
Subtotal A	137	1022	233	1514.5	137	137	
A D							
Area B 5/16/01	0	0 1	50	325	T 0	0	
5/17/01	12	68	1	6.5	1 0	0	
5/17/01	24	95	38	247	36	0	
5/21/01	42	100	<u> </u>	58.5	24	6	
5/22/01	21		27	175.5	23	22	
5/23/01	13	88 76	18	117	29	18	
5/23/01	0	0	0	0	0	16	
5/24/01	0			0	0		
	0	0	0 8	52	0	26 24	
5/30/01					<del></del>	***************************************	
Subtotal B	112	427	151	981.5	112	112	
Grand Total	249	1449	384	2496	249	249	

(28) Margaret E. Mulkeri 05/03/01 100 ARRIVE at site. Weather. 70 F Sunny Daily morning Safety meeting conducted by Manrecu flander of FED - revioused equipment safety, saily work schedule confined space procedures. KES has a now member onsite - Maureen Will go over sik Health o Safety with him after the nectry. 800 Top Flight continues ORC injection in the south over. Per Stele Williams of M.W. There are approx. 50 holes with 87 holes complete. May need an additional 2-3 days to complete work. 900 Krester & M.W. wat replace pump in EN18 in onsite area. Air monitoring Was performed by MW. --- PERSONNEL PRESENT -Lee Orosz MWC+ Jerry Clark Ryan -Tracy Webber KES -Matt Grostick MWA Steven WolCott KES Bret Kriller KES Etienne Camel KES Jamie Bergeron KES -RJ Futrell KES Margaret E. Mulkerri

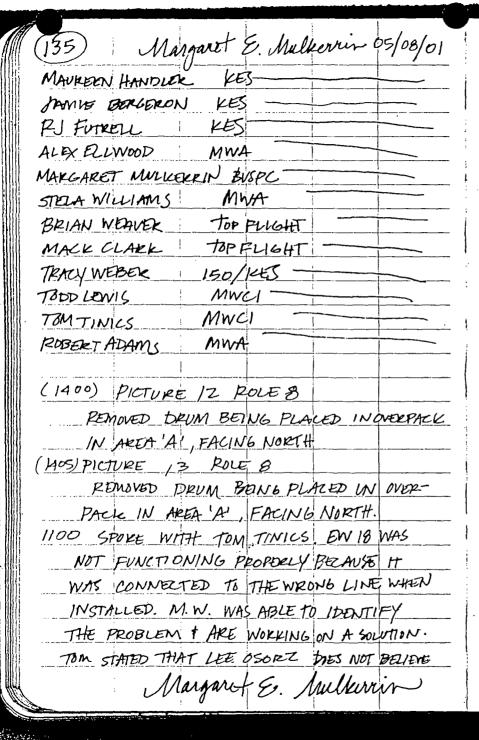
(129) Margaret E. Mulkurin 05/03/01 PERSONNEL PRESENT (cont.) Maureen Handler KES -Travis Klingforth MWA Lamy Campbell BYSPC Margaret-Mulkerin BUSPCT Stela Williams MWA Mack Clark Topflight Brian Weaver Top Flight Tom Tinics MWCI David Higgins 115 Filter Michael Materica MITI-Barbara Majel K + W 1000 Construction progress meeting in Montgomery Watson construction trailer Meting notes & agenda in tite. 1130 Koester performing drum excavation in 1195 Spoke With Meurcen Handley of KES on laboratory equipment, processives, and types of samples she had tested. Mauricin States that Most samples were oil based paint, solvents ( most not chloronated, two samples were colornated solvents) Margaret E. Mulkeri

(130) Mayaret & Mulkerrin 05/03/01 (31) Margaret & Mulkerrin 05/03/01 + petroleum products. PICTURE 4 ROLE 8 Facing north - preture of drum carcasses being placed into roll off box in area "A" Air monitoring being performed in background by MW 1200 LUNCH 130 Koester putting drum carcasses in voll-offs, getting ready to begin backtilling area A 1330 Stoke with Pete Vagt regarding concern That people were enterly exclusion zone in the morning to prepare equipment + have no foot/shoc protection to prevent tracking contaminated soils out if the area. Also inquired about air monitoring & Eafety concerns at the firepond. Pete stated that ACS is responsible for air monitoring at the tirepord. PICTURE 5 ROLE B Facing north- preture of drums being placed on Staging pad. 1400 Spoke with Matt Grostick about air monitoring procedures. Mattair Mayard E. Mulkerry

monifors approx. every two hours around exclusion zone perimeter. He did monitor iste the around the fire pond today as well but does not do that on a regular basis PICTURE 6 POLES Facing north excavation complete PICTURE 7 = 8 ROLE 8 - STREPOND Picture 7 - outfall & free product Picture 8 - overall View of Fire pond Matt entered hiside tence surrounding The exclusion zone staying on the permeter, to perform airmonitoring without Pre When questioned, Wett stated the "technical" exclusion zon only 50' outside the excavation, 87ayed Further away than that. 30 leave site.

(132) Margaret E. Mulherrin 5/00/01 7:15 ARENE ON SITE. WEATHER : SUNNY LEOF PICTURE 9 POUR 8 EXCAVATION IN AREAA ON 5/8/01 FACING NOKTH 7:45 BACKFILL WAS DELIVERED INTO EXCLUSION ZONE. DRIVER NOT WEAKING PRE, GOT OUT OF TRUCK, PAKKED NEAR STABING PAO WHERE SAMPLING WASS OCCUPRING. | SPOKE W/ MAH GROSTICK ABOUT THIS BEHAVIOR. MATT IMMEDIATELY SPOKE WI JAMEBERGON & TOLD HIM THAT SAMPLING & EXCAVATION CANNOT BE OCCUPING WHEN FILL IS BENG DELIVERED I ALSO TOLD MAIT THAT HE SHOULD STAY DUTSING THE FENCED AREA WHEN PERFORMING AIR MONITORING, UNLESS HE WEARS PPE, WHETHER OR NOT IT IS THE "TEXHNICAL" EXCLUSION ZONE. I STATED ANYTHING W/ IN THE FENCE SHOULD BE CONSIDERED DICLUSION ZONE. PICTURE 10 POLES FACING NOFTH SAMPLING OF OVERPACKED TRUMS IN AREA 'A' PICTURE 11 POLES FACING NORTH. MATT GROSTICK IN AREA'A' NOTE: NO SAMPLING, OR EXCLATION OFCURRING, Margaret E. Mulkerri

Margaret &. Mulkerrer 05/08/01 BUT SAMPLING OF DRUMS WAS GOING ON YO MINUTES PRIOR MATT WALKED THROUGHT THE MAKA WI PID, BUT NOT WEARING PPE HAD DISCUSSED WI HIM DELOK TO THIS AGAIN WEARING PRE WHEN INSIDE FENCED AREA 845 AXGAVATION YESTERDAY TOPAY REQUIRED MOVING THE EXCLUSION ZONE TO THE SOUTH FURTHER, INCORPORATING THE CUSTE ROAD ROLL OFF BOXES WARE DELLY SE OF THIS MURNING. DO AM BOOTES ARE BONG WORN TODAY WILN 1000 OPC INVESTIGN CONTINUES IN THE SOUTH AREA! NOW COMPLETING THE AREA IN THE SOUTHEAST CORNER OF THE SOUTH OFFSITE AREA THERE WERE EIGHT ORC HOLES THAT, UP WATIL MAN, WERE NOT LOCATED P. VAGET & S. WILLAMS MARKED THEM OFF IN THE SOUTH OFFSITE AREA 5 WILLIAMS ANTICIPATES THE OPE INJECTION TO BE COMPLETE TOMORROW. PERSONNEL DRESENT UNE 02052 MWC MAIT GROSTICK MWA ETEVEN WOLCOTT KEET Margaret & Mulkerri



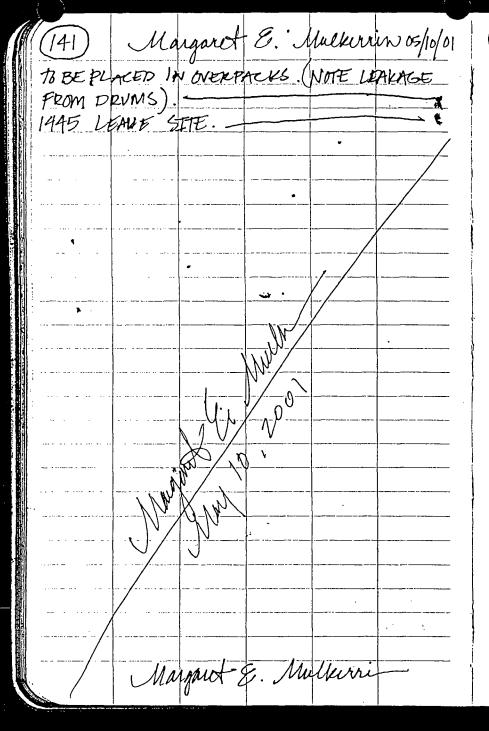
Margaret E. Mulkerrin 05/08/01 THAT EW 20 IS FUNCTIONING PROPERTY! THE BYPASS FOR THE FIREFOND EFFLUENT WAS OPENED TODAY ACLOWING THE FIREPOND TO DRAIN DIRECTLY TO THE BIDGEALTOR THIS WAS NEEDED UNTIL NEW CARBON COULD BE INSTALLED IN THE PLANT. THE ISPOILS MANAGEMENT ? REGRADING SHOULD START IN A FEW WESTS. PCB SOILS REMOVAL SHOULD START IN LATE SUMMER 400 KDESTER STARTED EXCAVATING MORNING ACTIVITIES INCLUDED RECEIVING NEW ROLL OFF BOXES BACKFILLING AND SAMPLING DRUMS FROM YESTERDAYS PXCAVATION 1500 LEAVE SITE Margaret E. Mulkerrin

Margaret E. Mulkerin 05/10/01 7:15 AM ARRIVE ONSHE WEATER: 65 F, RAIN ENDING, PARTLY CLOUDY! MORNING HEALTH & SAFETY MEETING CONDUCTED BY MAUREEN HANDLER. SHE DISCUSSED THE UPCOMING REZONFIGURATION OF THE EXCLUSION ZONE AS THE REMOVAL IN AREA 'A' COMPS TO AN END & AREA B' BEGINS. MONTGOMERY WATSON STATED PHAT THE OPFRATORS SAFETY PERSONNEL (P) FUTRELL) WOULD BE ALLOWED TO WEAK TYVEK SUITS DUE TO THE RISING TEMPS. ALL WORKERS WHO COME IN DIRECT CONTACT MUST CONTINUE TO WEAR THE PUC SUITS. MATT GROSTICK WILL PREPARE AN ADDENDUM TO THE HEALTH \*SAFETY PLAN TO INCORPORATE THIS CHANGE 8:00 SPORE WITH PETE VAGT. ORC INJECTION WAS COMPLETED YESTERDAY. PETE BYPECTS TO BEGIN EXCAVATION IN AREA BY BY NEXT TUESDAY. 9: 20 PICTURE 14 POLE 8 FACING NORTH IN ONSITE AREA. KOESTER PESTING OVERPACKED DRUMS ON DRUM SAMP STACING PAD. 9:21 PIGURE 15 ROLE 8 Margaret E. Mulkerrin

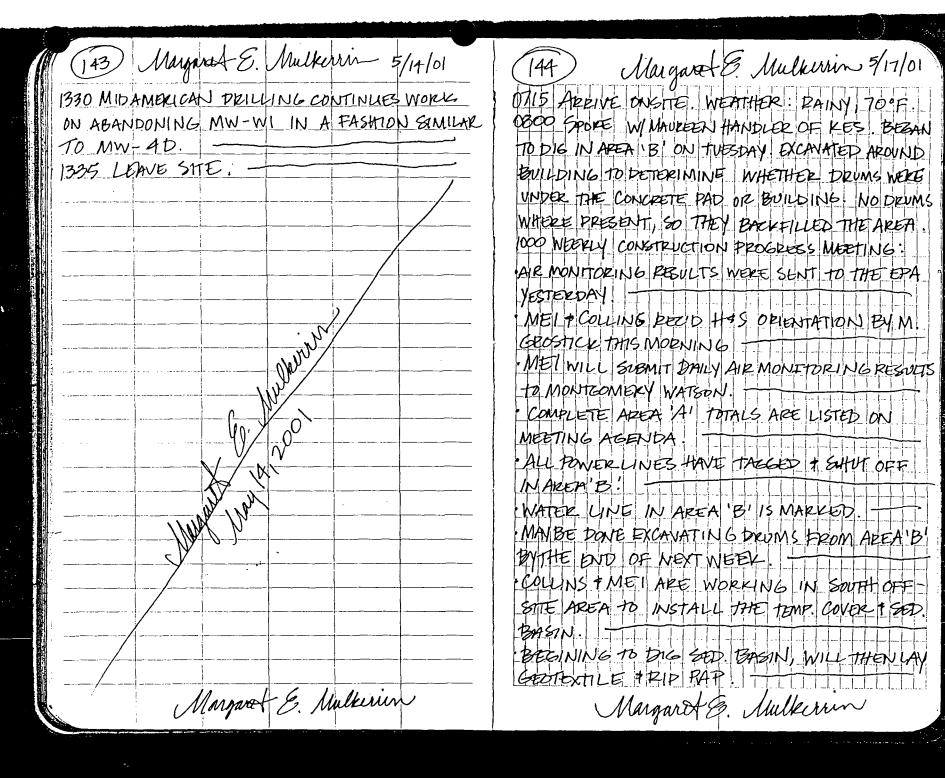
Mayaret Mulkerin 05/10/01 TAKING NIDKTH IN ONSTE AREA LOESTAR SAMPLING DRUMS ON DRUM STAGING PAD 930 DISCUSSED WITH MATT GROSTICK THE IMPORTANCE OF FOLLOWING PROCEDURE WHEN DOWNGRADING THE SITE FOR LEVEL B TO ALLOW FOR NON INTEUSIVE ACTIVITIES TO TAKE PLACE MHYDUT PRE (40VELB) AIR MON TOLING WEEK BE DONE & EVERYONE NEEDS TO ALWAYS AWART OF THE STATUS OF THE EXCLUSION 0 00 WERLY CONSTRUCTION PROGRESS MEETING AGENDA INFILED REVISION TO THE HAST WILL THE DISTELBUTED NEXTWEEK THIS COVERS ALLOWING LIMITED PERSONNEL to WEAR TYVER INSTEAD OF PRODUCTION: AS OF 5/09 128 IN TACT DRUM OVERLPACKETS 737 MON INTACT PLACED IN POUL DEFS 98 DEVMS SAMPLED TO ANALY 1016 YD3 OF SOIL PLACED IN FIREPOND DOUL OFFS ONSITE LIGHT ARE FULL TODO LEWIS STATED A METHOD SHOULD THOTEL WHICH WILL TRACK WHEN ARE HILLED LAND WHAT IK IN THEM MATT ESPOSTICLE DISCUSSED THE DAILY INSPETIG Margard-E. Mulkerrin

Margaret & Mulkerin 05/10/01 OF THE ROLL OFFS, AND THAT HE WILL DEVELOP APLAN FOR WEEKLY INSPECTIONS ONCE THE ACTIVE WORK CEASES · MAUREEN EXPECTS TO COMPLETE AREA 'A' THIS WEEK, & BEGIN EXCAVATING AREA 'B' BY TVES. · MAURKEN 15 COMPILING INFO. ON SAMPLED DRUMS SHE IS SEPARATING THE STACED DRUMS INTO THE FOLLOWING GROUPS: CHLORINATEDS, 40 FLAMMABLES, NON FLAMMABLES, PAKAFINS, OILS, HOLD (NEED FURTHER TESTING) · KES SUBMITS A DAILY EPPORT OF HAZCAT ANALYSIS TO MW (ALEX) · TODO LEWIS WOULD LIKE BETTER TRACKING OF BOLL OFF BOXES, & WANTS TO INVESTIGATE PCRA REQUIREMENTS FOR DRUM LABELING · MON. WILL RECONFIGURE EXCLUSION ZONE, AUSTGEN LOOKING ATT OVERHEAD LINES + PEQUIPED PROTECTION. WILL DISCUSS WIACS THE FROCEDURES SHOULD A POWERLINE BE HIT OR DAMAGED. · THE CARBON IN THE TX PLANT IS BEING BEPLACED TODAY. THE TX PLANT IS CURRENTLY IN A RECYCLE MODE, BUT WILL BE BACK ONLINE IN THE NEXT DAY OR SO · EN 18 REPAIRED & PNLINE; EN 10 16 Margnet Ex Sull

Margaret Es. Mulk 05/11/11 ONLINE BYZO IS ONLINE BUT MAY NOT BE FULLY DEVELOPED. PLAN ON TELEVISING ENZO EDWATING NEXT WEEK! SILT FENCE & SED BASIN SHOULD BEGINTO BE DONE NEXT WEEK! WILL BE IMPORTING CLAN IN THE NEXT TRIP WEEKS FOR SOUTH OFFSITE! OXIDIZER NO. 11 WILL BE ORDERED NEXT WE HOR INITIAL DEPLOYMENT 1-2 WEELS THE RFB WILL BE COMPLETE THE ISVE WELLS MWW WILLOW SAME VICINITY AS MW-4D WHE SAMPLED. CONTAINED BENZENE WILL BE ABANDONED (VERBAL APPROVAL FROM IDEM) IN A FASHION SIMILAR TO MWAD MW-55 WILL SERVE 1/15 FUNCTION. MEM. REITERATED THE IMPORTANCE OF KEEPING THE STATUS OF THE EXCLUSION ZON'E CLEAR + FOLLOWING PROPER PRO CEDURES FOR DOWNGRADING THE AKE PROM F GND OF MEETING NOTES 1130 PICTURE 1 ROLL 9 FACING EAST IN ONSITE AREA! DRUM EXCAVATION IN AREA A! DRUMS WATTING Maryant & Mulkerin.



Margaret E. Mulkerr 5/14/01 ARRIVE ONSITE. WEATHER: PART CLEAN FILL IS DELIVERED THE DAIL PLAN IS TO COMPLETE THE BACKFILLING OF AKER A' MAKING SURE ALL VISWALL CONTAMINATED SOIL & DRUM DEBRIS ARE REMOVED, RECOVERED THE EXCLUSION ZONE TO MORPORATE AREA 'B' AMERICAN DEILLING WILL BE ON TODAY TO ABANDON MW W-1 INTHE WW. COENER OF THE DUSITE AREA 900 KES BACKFILLING AREA A WITH CLEAN FILL DUCE TRAVIS KHINGFORTH OF MW INSPECTS MAKE SURE VISABLY CLEAN. DOD MIDAMERICA DECLINE WORKING ON ABANDON MINT WI UNDER THE SUPERVISION OF CHAD SMITH. THEY PLAN ON PLACING AN 8" CASING HEOLOGO THE WELL, FILLING THE INSIDE OF WELL, I THE NEDE + OUTSIDE OF MSING WITH BONTONHE STUKKY THE WELL REMAIN IN PLACE (ALLINED IN COESTER CONTINUES TO BACKFILL AREA UNDER THE EXECTION OF MONTGOMERY WATERN Margarot E. Mulkerrin

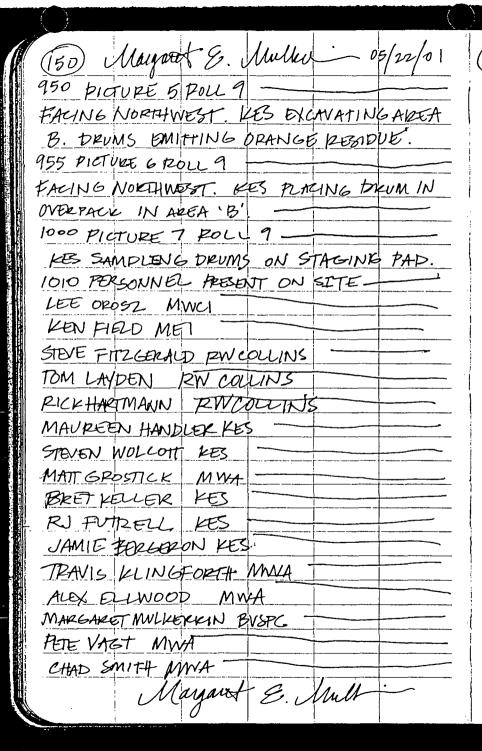


Margarof & Mulkeviin 05/17/01 · EROSION CONTROL WILL BE INSTALLED NEXT WEEK. · MEI WILL THEN DISTRIBUTE CONTENITS OF DW DRUMS, & SPOILS PILE; REBRADETHE AREA. · THE INTERIM CAP IS TO BE 12'CLAY, FINAL 15 to BE 6" MORE WENGINEERED LAYER. MAN GO TO FINAL CAP STATUS IN THE NON ENGINEERED AREAS (SEE TA FOR SPECIFICS) · EXISTING PIEZOMETERS MAY BE ABANDONED F NEW ONES INSTALLED WHEN CAP IS COMPLETE. THE PIELOMETERS IN THE OFFSITE AREA WILL BE ABANDONED PER IDEM REQUIREMENTS -·GNTP WILL BEGIN DISCHARCING AGAINTOTAL ·MW-WI WAS ABANDONED, NO CASING WAS PRESENT END OF MEETING NOTES PERSONNEL PRESENTS RJ FUTRELL KES ETIENNE CAMAL KUS STEVEN WOLLOTT 150/KES TRACY WEBER MWCI TONTINICS TODD LEWIS MWC Margarot & Mulkerrin

Maywood &. Mulkerin 05/17/01 MATTGEOSTICK MWA STEPHEN PITZGERALD EW COLLINS SIEVE MCDONALD RW COLLINS RWCOUINS TOM LAY DEN PW COLLINK PICKHAPTMANN ew collins HEN FIELD MAUREEN HANDLER JAMIE BERGERAU KES MWA ALEX ELLWOOD MARGARE MULTERIN BYST TRAC DICH FLORES AUSTGEN MIKECHENOWETH SIMALATS 5 105 WILLICH MWC MWCI 1300 SPOKE WITH KEN HIELD DEGARDING HE ACTIVITIES OCCUPING IN THE SOUTH OFF THE AREA THE EXCAVATION OF THE SEDIMENTATION BASIN HAS BECON AS MELL AS THE SHEARING & EMPTYING OF THE IDW WELLS THEN DID NOT PERGMMENTO BRINGING ANY CLAY ONTO THE SITE UNTIL THE GRADING IS COMPLETE. KEN EXPECTS HIS ACTIVITIES TO CONTINUE FOR ANOTHER COUPLE OF WEEK 1200 AFTER COMPLETION OF CONSTRUCTION Mayart E. Mullerin

Margaret E. Mulkerrin 05/17/01 (47) 1200 (cont) METING, PETE VAGT SPOKE WITH ME REGARDING THE OVALITY OF M.W. PER-FORMANCE. HE MSKED IF I HAD ANY CONCERNS OR QUESTIONS I WOULD LIKE TO TRAISE WI HIM IN PRIVATE, NOTING THE PEZENT DISSATIS-FACTION WITH THE ATTITUDE OF SOME OF MW DEKSONNED / TOLD PETE THAT I HAVE RECEIVED ACCEPTABLE RESPONSES TO MOST OF MY REZENT CONCERNS, + HAD NOTHING ADDITIONAL TO ADD PIGHT NOW. 1345 DOWN EXCAVATION HAD CEASED. KES 15 NORHING ON REMOVING SOIL/MUD OUT OFF THE EXCAVATION-1430. LEAVE SITE. Mayart B. Mult

Margaret & Mulkerin 05/22/01 17720 AZEIVE ON SITE WEATHER SUNNY 600F MORNING SAFETY MEETING JUST ENDING-TOPIC SUNTRIPS + FALLS ACTIVITIES ONSITE TODAY CONTINUED BRUM REMOVAL IN AREA'B' IDWIDOUM & SPOILS MANAGEMENT IN OFFSITE AREA ; SAMPLE ORC WELLS. 0750 PICTURE 2 ROLLA NG NORTHWEST - PICTURE OF EXCAVATION SPORE WITH HAM FIELD OF ME! - IDW DRUMS HAVE BEEN SHEARED & CONTENTS EMPTYIED HAVE MADE GOOD PROGRESS ON DETENTION POND WAITING FOR MW TO GIVE THEM AN EXEVATION SO THEY CAN FINTS GRADE HE THE OUTLET WILL BE TWO 8" PIRES. AN OVERFLOW WILL ALSO BE PROVIDED CURRENTLY ALSO WORKING ON SHEARING MATI FROM KP BUILDING! 900 PICTURE 3 POLL 9 FACING NOETH KIN COLLINS EXCAVATING TENTION POND. 10 PIGURE 4 RO44 91 -FACING SOUTH RW COLUMS MORKING ON SHEARING MATL. IN SOUTH OFF SITE MEEA KES CONTINUES DRUM REMOVAL ACTIVITY Mayaret E. Mulkerin



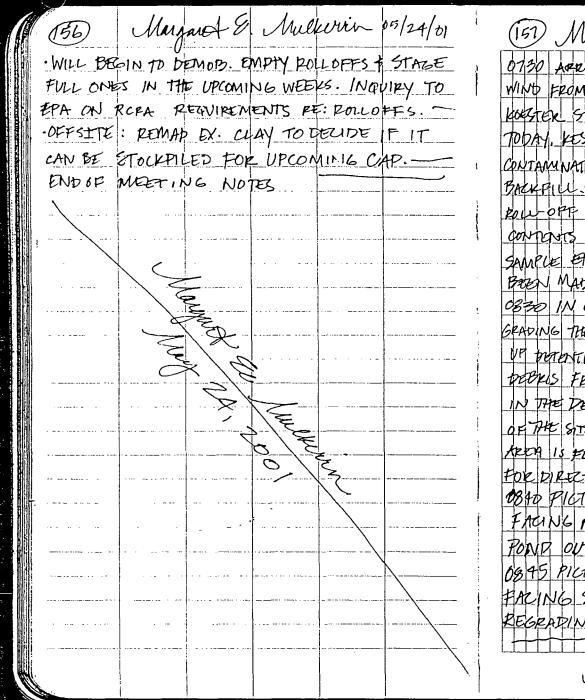
(151) Margaret E. Mulkerin 05/22/0 tobo LEWIS MWCI TRACY WEDER 150 KEN TO CHOVER STEVENTY FENCE WALTER U JAMINA STZURTY FENCE BULL PEPINO SEZUPITY FENCE 77W165 MWOI END DE PERSONNEL SPOKE WITH PETE VACTITATIS MORNING. HE SAID THAT HE SENT A DOCUMENT DESCRIBING THE DEVINEATION OF THE DRUM REMOVAL TO BUSHS OFFICE HE ASSO STATED HAT MIN WILL BE LOCATING THE MONITORING VELLS IM THE OPE DILOT STUDY USINGGP SEAN GRADY OF IDEM PEQUESTED THAT LOCATIONS BE VERIFIED SINCE THEY HAVE CHANGED FROM THE PROPOSED LOCATIONS THE WORK ALAN 100 PICTURE BROLL 9 FACING NORTHWEST, PICTURE OF FIREPOND 1100 PHAVE 9 ROLL9 FLEING SOUTHEAST. PICTURE OF FIREPOND. 30 CHAD SMITH I PULL STEIN HAVE BEGAN SAMPLING ORC PERGMOTER 104 Margaret & Mulkerrin

Mayart E. Mulkerrin 05/22/01 FHUNG WEST. SMITH & STON SAMPLING ORC WELL 104 SONTHEAST COPNER OF REDERS COLFAX. 1140 SPOKE WITH PETE VAGT RE. WELL IN MIDDLE OF SEDIMENTATION BASIN VAGT STATED THAT THEY PLAN ON PULLINGTHE WELL & FILLING THE HOLE WI BENTONITE SURRY PETE SAID THE WATER IS 2' BELOW GROUND SURFACE PIGHT NOW, THE WELL IS 13' DEED, + THE CUAY IS 15' THICK. PETE SAID THEY KNOW THE WELL IS FOR THE UPPER AQUIFER: 1300 KES IS EXCAVATING DRUMS & DAMACINIC SOVERAL, CAUSING THE CONTENTS TO SPILL. PETE VACT OF MWA STOPPED THE WORK! MATT 6ROSTICK INFORMED KES THAT THEY NEODED TO POE MORE CAREFUL - STOMIT WAS SUGGESTED THAT THEY PUT A MAN INTHE HOLE TO HANDLE THE DRUMS - AS THEY CURRENTLY ONLY HAD THE OPERATOR TO REMOVE THEM, AND ONE PERSON TO PLACE THE DRUM IN AN OVERPACK. THE WORKED STOPPED & KES PERSONNELL HELD A MEETING. MW STEESSED THE NEED FOR MOKE CAUTION WHEN HANDLING THE DRUMS. Margaret & Mulkerrin

Margaret E. Mullevrin 05/22/07 WORK ZESUMED THEY ARE NOT EXCAVATING ANY ADDITIONAL DRUMS TODAY NOW THE NON INTACT DRUMS ARE BONG PLACED IN POLLY OFF BOXES. 1405 FAZING NORTHWEST! PICTURE OF AREA B BYCAVATION PHE WHITE RESIDUE IS THE RESULT OF THE AFOREMENTIONED PUNCTURED DRUMS! 1430 LEAVE SITE (PICTURE III ROLE 9) Margaret Z. Mullerr

(154) Mayaret 8. Mulherin 05/24/01 715 ARRIVE ONSITE. WEATHER PT. CLOUDY 60°F SPOKE WHAT MATT GROSTICK OF M.W. - DEW REMOVAL WAS COMPLETED VESTERDAY IN AREA'B' LES STILL HAS CLEANUT & BACKFILLING TO DO. 800 IN SOUTH OFFSITE APEA, MEI + RWCOLLINS CONTINUES WORK TODAY, THEY ARE RAIGNO 5 MANHOLES to ALDJUST POR THE PAISE IN GRADE WHENTHE CAP IS INSTALLED 1130 WEEKLY CONSTRUCTION MEETING. NOTES TO FOLLOW. 1236 MATT GROSTICK, PETE VAGT 9 / TOOK A LOOK AT THE EXCAVATION IN AREA B! TO LOOK FOR SIGNS OF REMAINING BESELS, MATT WENT OVER THE AREAS THAT WERE EXCAVATED FEXPLAINED THAT IT WAS DONE PERTHE GEDPHYSICAL FOOTPRINT .-1245 PICTURES 12-15 EXCAVATION IN AREA B. NO DRUMS APROAK TO REMAIN. KES WILL RETURN TO SITE ON WEDNESDAY TO DENATER, REMOVE ANY VISUALLY & CONTAMINATED SOIL, & BACKFILL. BS PICTURE | ROLL IN IN OFFSITE AKEA PW COLLINS PLACING MATERIAL FROM KP BOILDING-180 PICTURE 2 ROLL 10 Mugaret E. Mulkerri

Mayaret S. Mulkerin 05/24/01 FACING NORTH IN SOUTH OFFSHE AREA. ME RW COLLINS PLACING ADJUSTING RING ON M. H 1349 MONTGOMORY WATSON ATTEMPTED TO PUT A LAMBOLA DOWN EW 20 TO INVESTIGATE THE SEN THE WELL HAS NOT DEVELOPED AS PETED THE WORK WAS DELAYED DUE TO 430 45WE FITE. + WEEKLY MEETING NOTES RADIATION MONITORING WAS DERFORMED ON DEVINS & ROLL OFF BOXES! RESULTS WERE GENE · OFFSITE WORK: STONE WILL BERROUGT IN FOR DET. POND AIR MONITORING IS DONE PERIODICALLY INITIALLY MONITORING WAS CONSTANT TWORK WAS DONE IN LEVEL C. NO MITS ON AX MONITORING THUS FAR. +MW. HAS NOT REED MONTORING LOGS FROM MEI FOR THE PAST FEW DAYS. MEI WILL SOUP THEM AREA B - DEVM REMOVAL COMPLETE. EXCAUL-TION STILL OPEN WILL CLETAN OUT NEXT WEEK. MAUREEN CONTINUES HAZGAT ANALYSIS+15 CATE ORIES: CHLORINATED, FLAMMABLE, PARAFIN NONS (HAZI. / FLAM.) OIL, CHLDRINATED PARAFINS Magaret & Mulker-

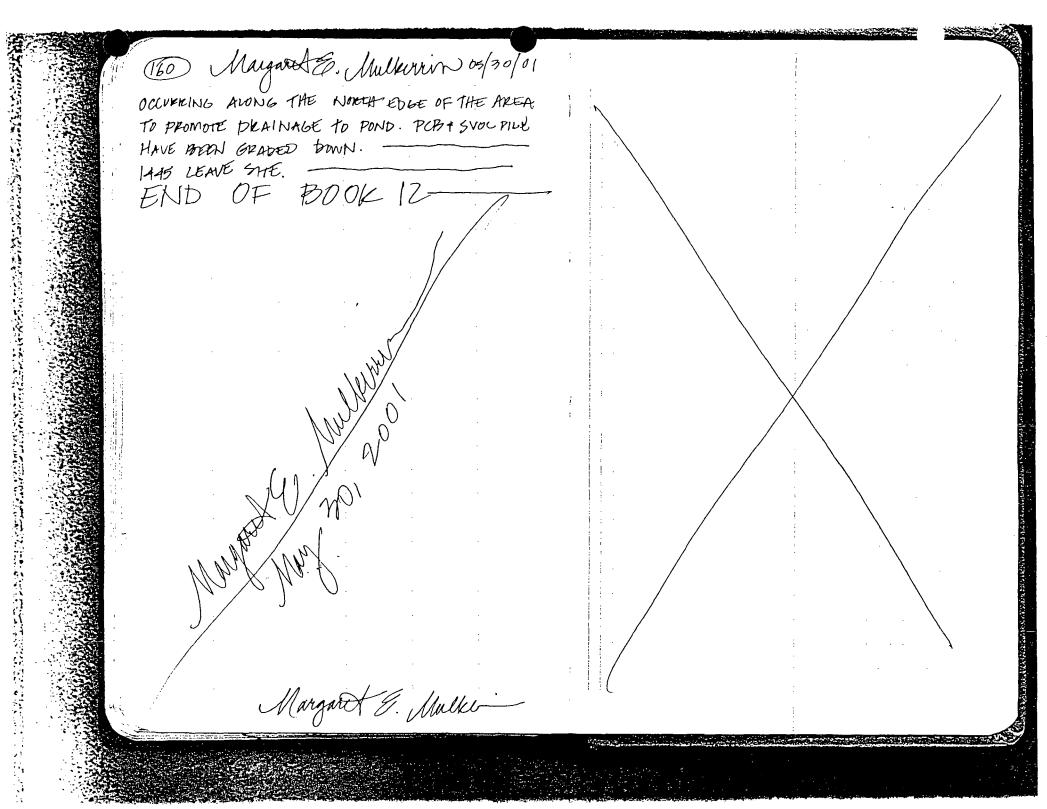


(151) Mayart E. Melkerin 05/30/01 0730 ARRIVE ONSITE. WEATHER: SUNNY, 60 F LIGHT WIND FROM THE NORTH! KOKSTER STOCKETLING FILL FOR AKEA BI EXCAVATION TODAY, KES WILL ROMOVE ANY ROMAINING VISABLY CONTAMINATED SOIL FROM EXCAVATION & BEGINTO BACKFILL SPOKES WI MATE GROSTLY KEGARDING BOW OFF BOXES. HE STATED THAT KES MAY SORT CONTENTS OF BOOKS - CLASSIFY INTO GROUPS SAMPLE ETC. BUT A FINAL DECISION HAS NOT BARN MADE 0830 IN OFCA- SPOKE W/STEVE FIRD OF MET GRADING THE VOC PILE TOTAL CONTINUE TO FINISH UP THE TON POND (PLACE RIP RAP) MOST OF THE DEBKIS FROM THE K-PBULDING HAS BEEN & PLACE IN THE DESIGNATED AREA (NORTH - CENTRAL PORTION OF THE SITED SOME THERE'S PEMAINS, THE DESIGNA ARCA IS FULL WILL GOOK TO MONTGOMERY WATSON FOR DIRECTION 18 HO PICTURE & ROLL 10 FACING NORTHWEST PHOTO OF DETENTION POND OUTLE STRUCTURE 03 95 PICTURE 4 ROLLIO FACING SOUTH EAST, PHOTO OF PW GOLLINS

Margaret & Mulken

(158)	Mary	art E	Mulk	urin	05/30/01
850 PIC	TURE 5	ROLL	10 -		
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1 -	WE 6	ļ	J '		
FACING	SOUTHEA	ST. PHO	18 OF F	ZEGRADE	D PCB
SPOILS	PILE 1	N OSCA			
SPOKE N	1 TOM TIM	VICS F	WCOLLI	15 WILL	DO SOME
REGRAD	NO OF	OFFSITT	AREA	TO EN	DURAGE
DRAINAG	to THE	DETE	HION PC	ND. TH	EYWILL
DEVELO	P THE A	PRONS,	USING F	VP PAP,	OF THE
DET. PO	ALD. ALL	MANHO	LES WER	RAIS	ED.
ALSO CA	TRIS DAL	Y OF M	<u>ontoom</u>	vey wa	TSON 15
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MAURE	PHANDLE	K	IZES		
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Margaret E. Amekerin 05/30/01 14610 7 ROLL 10 PICTURE OF FIREPUND FACING SOUTHEAST! 300 PHOTO 8+ 9 POLL KING NORTH PHOTO OF KES EXCAVATING WHILE ANOTHER EMPLOYEE IS BACKFILLING WIO PPE SPOKE WI MITT GROSTICK & JAME PRECERON BOUT ABOVE PICTURE. BY THAT I ME THE OPERATOR HAD COME OUT OF THE EXCLUSION ZONE GEOTICE SLATED HE WILL TALK TO 1840 BACKHOE GPERATOR STOPPED EXCAVATING BUT BEGAN BACKFILING WHILE TEXCES DELIVERED EARLY FILL THEN BACKHOE OPERATOR REMOVED THE & GOT OUT OF MACHINE NO DOWNGRADING OF EXIAVATION OCCUPRED 1320 SPOKE WITH MATT GROSTICK ABOUT PROPER PROJEDURES FOR DOWNGRADING EXCLUSION ZONE ALSO TOLD HIM SOME PEOPLE HAD ENTERED ZONE WITH BOOTHES TODAY TOLD MATE THAT EXCUSION ZONE PROCEDURES MUST BE FOLLOWED UP TAKOVEH LOB CONFLETION 1400 TOOK A LOOK AT SOUTH OFFSITE AKEA DEBRIS FROM KP BUILDING HAS BEEN MOVED TO THE DESIGNATED AREA. SOME GRADING ! Margarof E. Mulkerin



## **CURVE TABLES**

## **HOW TO USE CURVE TABLES**

Table I. contains Tangents and Externals to a 1° curve. Tan. and Ext. to any other radius may be found nearly enough, by dividing the Tan. or Ext. opposite the given Central Angle by the given degree of curve.

To find Deg. of Curve, having the Central Angle and Tangent: Divide Tan. opposite the given Central Angle by the given Tangent.

To find Deg. of Curve, having the Central Angle and External: Divide Ext. opposite the given Central Angle by the given External.

To find Nat. Tan. and Nat. Ex. Sec. for any angle by Table I.: Tan. or Ext. of twice the given angle divided by the radius of a 1° curve will be the Nat. Tan. or Nat. Ex. Sec.

#### **EXAMPLE**

Wanted a Curve with an Ext. of about 12 ft. Angle of Intersection or I. P. = 23° 20′ to the R. at Station 542 + 72.

Ext. in Tab. I opposite 23° 20' = 120.87 120.87  $\div$  12 = 10.07. Say a 10° Curve.

Tan. in Tab. I opp. 23° 20′ = 1183.1 1183.1  $\div$  10 = 118.31.

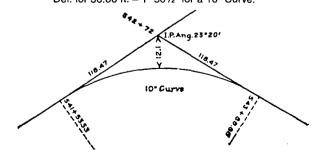
Correction for A. 23° 20′ for a 10° Cur. = 0.16 118.31 + 0.16 = 118.47 = corrected Tangent.

(If corrected Ext. is required find in same way) Ang.  $23^{\circ} 20' = 23.33^{\circ} \div 10 = 2.3333 = L. C.$ 

2° 191/2' = def. for sta.	542   1. P. ≈ sta.	542 + 72
4° 49½' = " " "	+50 Tan. =	1 .18.47
7° 19½' = " " "	543 B C = sta	541 + 53.53
9° 49½′ = " " " 11° 40′ = " " "	543 +50 543+ B. C. = sta. L. C. =	2 .33.33
11" 40" = " " "	86.86 E. C. = Sta.	543 ± 86 86

 $100 - 53.53 = 46.47 \times 3'$  (def. for 1 ft. of 10° Cur.) = 139.41' = 2°  $19\frac{1}{2}$ ' = def. for sta. 542.

Def. for 50 ft. =  $2^{\circ}$  30' for a 10° Curve. Def. for 36.86 ft. =  $1^{\circ}$  50½' for a 10° Curve.



			Cho	ra = 10	U II.			
Int. Angle	Tangent	External	Int. Angle	Tangent	External	Int. Angle	Tangent	External
10° 20 30 40 50	50 00 58.34 66.67 75.01 83.34 91.68	.22 .30 .39 .49 .61 .73	8° 10' 20 30 40 50	400.66 409.03 417.41 425.79 434.17 442.55	13.99 14.58 15.18 15.80 16.43 17.07	10° 20° 30 40 50	754.32 762.80 771.29 779.77 788.26 796.75	49.44 50.55 51.68 52.82 53.97 55.13
10 20 30 40 50	100.01 108.35 116.68 125.02 133.36 141.70	.87 1.02 1.19 1.36 1.55 1.75	9 10 20 30 40 50	450.93 459.32 467.71 476.10 484.49 492.88	17.72 18.38 19.06 19.75 20.45 21.16	16 10 20 30 40 50	805.25 813.75 822.25 830.76 839.27 847.78	56.31 57.50 58.70 59.91 61.14 62.38
3 10 20 30 40 50	150.04 158.38 166.72 175.06 183.40 191.74	1.96 2.19 2.43 2.67 2.93 3.21	10 10 20 30 40 50	501.28 509.68 518.08 526.48 534.89 543.29	21.89 22.62 23.38 24.14 24.91 25.70	17 10 20 30 40 50	856.30 864.82 873.35 881.88 890.41 898.95	63.63 64.90 66.18 67.47 68.77 70.09
10 20 30 40 50	200.08 208.43 216.77 225.12 233.47 241.81	3.49 3.79 4.10 4.42 4.76 5.10	11 10 20 30 40 50	551.70 560.11 568.53 576.95 585.36 593.79	26.50 27.31 28.14 28.97 29.82 30.68	18 10 20 30 40 50	907.49 916.03 924.58 933.13 941.69 950.25	71.42 72.76 74.12 75.49 76.86 78.26
5 10 20 30 40 50	250.16 258.51 266.86 275.21 283.57 291.92	5.46 5.83 6.21 6.61 7.01 7.43	12 10 20 30 40 50	602.21 610.64 619.07 627.50 635.93 644.37	31.56 32.45 33.35 34.26 35.18 36.12	19 10 20 30 40 50	958.81 967.38 975.96 984.53 993.12 1001.7	79.67 81.09 82.53 83.97 85.43 86.90
6 20 30 40 50	300.28 308.64 316.99 325.35 333.71 342.08	7.86 8.31 8.76 9.23 9.71 10.20	13 10 20 30 40 50	652.81 661.25 669.70 678.15 686.60 695.06	37.07 38.03 39.01 39.99 40.99 42.00	20 10 20 30 40 50	1010.3 1018.9 1027.5 1036.1 1044.7 1053.3	88.39 89.89 91.40 92.92 94.46 96.01
7 10 20 30 40 50	350.44 358.81 367.17 375.54 383.91 392.28	10.71 11.22 11.75 12.29 12.85 13.41	14 10 20 30 40 50	703.51 711.97 720.44 728.90 737.37 745.85	43.03 44.07 45.12 46.18 47.25 48.34	21 10 20 30 40 50	1061.9 1070.6 1079.2 1087.8 1096.4 1105.1	97.57 99.16 100.75 102.35 103.97 105.60

## Corrections to be Added (T = Tangent. E = External.)

Int. Angle	Curve 5*	10°	15*	20°	25°	30°	35*	40°	45°	50°	55*	60°	65*	70°
5°	T = .02 E = .000	.03	.05 .001	.06 .001	.08 .002	.10 .002	.11 .002	.13 .003	.15 .003	.16 .004	.18 .004	.20 .004	.21 .005	.23 .005
10°	T = .03	.06	.09	.13	.16	.19	.22	.25	.28	.31	.34	.38	.42	.46
	E = .001	.003	.004	.006	.007	.008	.009	.011	.012	.014	.015	.017	.018	.020
15°	T = .04	.10	.14	.19	.24	.29	.34	.39	.45	.51	.53	.58	.63	.68
	E = .003	.007	.010	.014	.018	.023	.027	.029	.032	.035	.039	.043	.047	.051
20°	T = .06 E = .006	.13	.19 .017	.26 022	.32 .028	.39 .034	.45 .038	.51 .045	.58 .051	.65 .057	.72 .063	.79 .070	.84 .076	.90 .083
25°	T = .08	.16	.24	.33	.40	.49	.58	.67	.75	.83	.90	.99	1.06	1.14
	E = .009	.018	.027	.036	.046	.056	.065	.074	.083	.093	.106	.120	.127	.135

			Cho	org = 10	0 II.			
Int. Angle	Tangent	External	Int. Angle	Tangent	External	Int. Angle	Tangent	External
22° 10′ 20 30 40 50	1113.7 1122.4 1131.0 1139.7 1148.4 1157.0	107.24 108.90 110.57 112.25 113.95 115.66	29* 10' 20 30 40 50	1481.8 1490.7 1499.6 1508.5 1517.4 1526.3	188.51 190.74 192.99 195.25 197.53 199.82	36° 10' 20 30 40 50	1861.7 1870.9 1880.1 1889.4 1898.6 1907.9	294.9 297.7 300.6 303.5 306.4 309.3
23 10 20 30 40 50	1165.7 1174.4 1183.1 1191.8 1200.5 1209.2	117.38 119.12 120.87 122.63 124.41 126.20	30 10 20 30 40 50	1535.3 1544.2 1553.1 1562.1 1571.0 1580.0	202.12 204.44 206.77 209.12 211.48 213.86	37 10 20 30 40 50	1917.1 1926.4 1935.7 1945.0 1954.3 1963.6	312.2 315.2 318.1 321.1 324.1 327.1
10 20 30 40 50	1217.9 1226.6 1235.3 1244.0 1252.8 1261.5	128.00 129.82 131.65 133.50 135.35 137.23	31 10 20 30 40 50	1589.0 1598.0 1606.9 1615.9 1624.9 1633.9	216.3 218.7 221.1 223.5 226.0 228.4	38 10 20 30 40 50	1972.9 1982.2 1991.5 2000.9 2010.2 2019.6	330.2 333.2 336.3 339.3 342.4 345.5
25 10 20 30 40 50	1270.2 1279.0 1287.7 1296.5 1305.3 1314.0	139.11 141.01 142.93 144.85 146.79 148.75	32 10 20 30 40 50	1643.0 1652.0 1661.0 1670.0 1679.1 1688.1	230.9 233.4 235.9 238.4 241.0 243.5	39 10 20 30 40 50	2029.0 2038.4 2047.8 2057.2 2066.6 2076.0	348.6 351.8 354.9 358.1 361.3 364.5
26 10 20 30 40 50	1322.8 1331.6 1340.4 1349.2 1358.0 1366.8	150.71 152.69 154.69 156.70 158.72 160.76	33 10 20 30 40 50	1697.2 1706.3 1715.3 1724.4 1733.5 1742.6	246.1 248.7 251.3 253.9 256.5 259.1	40 10 20 30 40 50	2085.4 2094.9 2104.3 2113.8 2123.3 2132.7	367.7 371.0 374.2 377.5 380.8 384.1
27 10 20 30 40 50	1375.6 1384.4 1393.2 1402.0 1410.9 1419.7	162.81 164.86 166.95 169.04 171.15 173.27	34 10 20 30 40 50	1751.7 1760.8 1770.0 1779.1 1788.2 1797.4	261.8 264.5 267.2 269.9 272.6 275.3	10 20 30 40 50	2142.2 2151.7 2161.2 2170.8 2180.3 2189.9	387.4 390.7 394.1 397.4 400.8 404.2
28 10 20 30 40 50	1428.6 1437.4 1446.3 1455.1 1464.0 1472.9	175.41 177.55 179.72 181.89 184.08 186.29	35 10 20 30 40 50	1806.6 1815.7 1824.9 1834.1 1843.3 1852.5	278.1 280.8 283.6 286.4 289.2 292.0	10 20 30 40 50	2199.4 2209.0 2218.6 2228.1 2237.7 2247.3	407.6 411.1 414.5 418.0 421.4 425.0

Corrections to be Added (T = Tangent. E = External.)

						•		-						
Int. Angle	Curve 5°	10*	15*	20°	25°	30°	35*	40°	45°	50°	55*	60°	65°	70°
20°	T=.06	.13	.19	.26	.32	.39	.45	.51	.58	.65	.72	.79	.84	.90
	E=.006	.011	.017	.022	.028	.034	.038	.045	.051	.057	.063	.070	.076	.083
25°	T = .08	.16	.24	.33	.40	.49	.58	.67	.75	.83	.90	.99	1.06	1.14
	E = .009	.018	.027	.036	.046	.056	.065	.074	.083	.093	.106	.120	.127	.135
30°	T=.10	.10	.29	.39	.49	.59	.69	.79	.89	.99	1.09	1.20	1. <b>2</b> 9	1.39
	E=.013	.025	.038	.051	.065	.078	.090	.103	.116	.129	.149	.170	.179	.188
35°	T=.11	.22	.34	.47	.58	.69	.80	.93	1.05	1.17	1.29	1.42	1.54	1.66
	E=.018	.035	.054	.072	.086	.109	.131	.153	.175	.197	.213	.230	.247	.264
40°	T = .13	.26	.40	.53	.67	.80	.93	1.06	1.20	1.34	1.49	1.64	1.79	1.94
	E = .023	.046	.070	.093	.117	.141	.172	.203	.234	.265	.277	.290	.315	.341
45°	T=.15 E=.030	.30 .060	.44 .093	.60 .119	.76 .153	.91 .184	1.06 .216	1.21 .254	1.37 .289	1.52 .325	1.70 .351	1.87 .378		2.21 .445

			Cnc	ord = 10	O ft.			
Int. Angle	Tangent	External	Int. Angle	Tangent	External	Int. Angle	Tangent	External
43° 10′ 20 30 40 50	2257.0 2266.6 2276.2 2285.9 2295.6 2305.2	428.5 432.0 435.6 439.2 442.8 446.4	50° 10' 20 30 40 50	2671.8 2681.9 2692.1 2702.3 2712.5 2722.7	592.3 596.6 600.9 605.3 609.6 614.0	57° 10′ 20 30 40 50	3110.9 3121.7 3132.6 3143.4 3154.2 3165.1	790.1 795.2 800.4 805.6 810.9 816.1
10 20 30 40 50	2314.9 2324.6 2334.3 2344.1 2353.8 2363.5	450.0 453.6 457.3 461.0 464.6 468.4	51 10 20 30 40 50	2732.9 2743.1 2753.4 2763.7 2773.9 2784.2	618.4 622.8 627.2 631.7 636.2 640.7	58 10 20 30 40 50	3176.0 3186.9 3197.8 3208.8 3219.7 3230.7	821.4 826.7 832.0 837.3 842.7 848.1
10 20 30 40 50	2373.3 2383.1 2392.8 2402.6 2412.4 2422.3	472.1 475.8 479.6 483.4 487.2 491.0	52 10 20 30 40 50	2794.5 2804.9 2815.2 2825.6 2835.9 2846.3	645.2 649.7 654.3 658.8 663.4 668.0	59 10 20 30 40 50	3241.7 3252.7 3263.7 3274.8 3285.8 3296.9	853.5 858.9 864.3 869.8 875.3 880.8
46 10 20 30 40 50	2432.1 2441.9 2451.8 2461.7 2471.5 2481.4	494.8 498.7 502.5 506.4 510.3 514.3	53 10 20 30 40 50	2856.7 2867.1 2877.5 2888.0 2898.4 2908.9	672.7 677.3 682.0 686.7 691.4 696.1	60 10 20 30 40 50	3308.0 3319.1 3330.3 3341.4 3352.6 3363.8	886.4 892.0 897.5 903.2 908.8 914.5
10 20 30 40 50	2491.3 2501.2 2511.2 2521.1 2531.1 2541.0	518.2 522.2 526.1 530.1 534.2 538.2	54 10 20 30 40 50	2919.4 2929.9 2940.4 2951.0 2961.5 2972.1	700 9 705.7 710.5 715.3 720.1 725.0	61 10 20 30 40 50	3375.0 3386.3 3397.5 3408.8 3420.1 3431.4	920.2 925.9 931.6 937.3 943.1 948.9
48 10 20 30 40 50	2551.0 2561.0 2571.0 2581.0 2591.0 2601.1	542.2 546.3 550.4 554.5 558.6 562.8	55 10 20 30 40 50	2982.7 2993.3 3003.9 3014.5 3025.2 3035.8	729.9 734.8 739.7 744.6 749.6 754.6	10 20 30 40 50	3442.7 3454.1 3465.4 3476.8 3488.3 3499.7	954.8 960.6 966.5 972.4 978.3 984.3
49 10 20 30 40 50	2611.2 2621.2 2631.3 2641.4 2651.5 2661.6	566.9 571.1 575.3 579.5 583.8 588.0	56 10 20 30 40 50	3046.5 3057.2 3067.9 3078.7 3089.4 3100.2	759.6 764.6 769.7 774.7 779.8 784.9	63 10 20 30 40 50	3511.1 3522.6 3534.1 3545.6 3557.2 3568.7	990.2 996.2 1002.3 1008.3 1014.4 1020.5

				_ <u>-</u>										
Int. Angle	Curve 5°	10°	15°	20°	25°	30°	35°	40°	45°	50°	55°	60°	65°	70°
40°	T = .13 E = .023	.26 .046	.40 .070	.53 .093	.67 .117	.80 .141	.93 .172	.106 .203		1.34 .265	1.49 .277	1.64 .290	1.79 .315	1.94
45°	T = .15 E = .030	.30 .060	.44 .093	.60 .119	.76 .153	.91 .184	1.06 .216	1.21 .254	1.37 .289	1.52 .325	1.70 .351	1.87 .378		2.21 .445
50°	T = .17 E = .037	.34 .075	.51 .116	.68 .151	.85 .189	1.02 .227	1.19 .266	1.36 .305	1.54 .345	1.72 .384	1.91 .425		2.29 .508	2.48 .550
55°	T=.19 E=.046	.38 .093	.57 .142	.76 .188	.95 .236	1.14 .283	1.32 .332	1.52 .381	1.72 .420		2.14 .530			2.77 .700
60°	T = .21 E = .056	.42 .112	.63 .168	.84 .225	1.05 .283	1.27 .340	1.49 .398	1.71 .457	1.94 .516	2.17 .575	2.38 .636		2.83 .774	3.07 .851
65°	T = .23 E = .067	.46 .135	.69 .204	.93 .273	1.16 .343	1.40 .412	1.64 .483			2.38 .697	2.63 .711	2.88 .845		3.39 1.01

Int. Angle	Tangent	External	int. Angle	Tangent	External	Int. Angle	Tangent	External
10' 20 30 40 50	3580.3 3591.9 3603.5 3615.1 3626.8 3638.5	1026.6 1032.8 1039.0 1045.2 1051.4 1057.7	71° 10′ 20 30 40 50	4086.9 4099.5 4112.1 4124.8 4137.4 4150.1	1308.2 1315.6 1322.9 1330.3 1337.7 1345.1	78° 10′ 20 30 40 50	4639.8 4653.6 4667.4 4681.3 4695.2 4709.2	1643.0 1651.7 1660.5 1669.2 1678.1 1686.9
65	3650.2	1063.9	72	4162.8	1352.6	79	4723.2	1695.8
10	3661.9	1070.2	10	4175.6	1360.1	10	4737.2	1704.7
20	3673.7	1076.6	20	4188.5	1367.6	20	4751.2	1713.7
30	3685.4	1082.9	30	4201.2	1375.2	30	4765.3	1722.7
40	3697.2	1089.3	40	4214.0	1382.8	40	4779.4	1731.7
50	3709.0	1095.7	50	4226.8	1390.4	50	4793.6	1740.8
66	3720.9	1102.2	73	4239.7	1398.0	80	4807.7	1749.9
10	3732.7	1108.6	10	4252.6	1405.7	10	4822.0	1759.0
20	3744.6	1115.1	20	4265.6	1413.5	20	4836.2	1768.2
30	3756.5	1121.7	30	4278.5	1421.2	30	4850.5	1777.4
40	3768.5	1128.2	40	4291.5	1429.0	40	4864.8	1786.7
50	3780.4	1134.8	50	4304.6	1436.8	50	4879.2	1796.0
67	3792.4	1141.4	74	4317.6	1444.6	81	4893.6	1805.3
10	3804.4	1148.0	10	4330.7	1452.5	10	4908.0	1814.7
20	3816.4	1154.7	20	4343.8	1460.4	20	4922.5	1824.1
30	3828.4	1161.3	30	4356.9	1468.4	30	4937.0	1833.6
40	3840.5	1168.1	40	4370.1	1476.4	40	4951.5	1843.1
50	3852.6	1174.8	50	4383.3	1484.4	50	4966.1	1852.6
68	3864.7	1181.6	75	4396.5	1492.4	82	4980.7	1862.2
10	3876.8	1188.4	10	4409.8	1500.5	10	4995.4	1871.8
20	3889.0	1195.2	20	4423.1	1508.6	20	5010.0	1881.5
30	3901.2	1202.0	30	4436.4	1516.7	30	5024.8	1891.2
40	3913.4	1208.9	40	4449.7	1524.9	40	5039.5	1900.9
50	3925.6	1215.8	50	4463.1	1533.1	50	5054.3	1910.7
69	3937.9	1222.7	76	4476.5	1541.4	83	5069.2	1920.5
10	3950.2	1229.7	10	4489.9	1549.7	10	5084.0	1930.4
20	3962.5	1236.7	20	4503.4	1558.0	20	5099.0	1940.3
30	3974.8	1243.7	30	4516.9	1566.3	30	5113.9	1950.3
40	3987.2	1250.8	40	4530.4	1574.7	40	5128.9	1960.2
50	3999.5	1257.9	50	4544.0	1583.1	50	5143.9	1970.3
70	4011.9	1265.0	77	4557.6	1591.6	84	5159.0	1980.4
10	4024.4	1272.1	10	4571.2	1600.1	10	5174.1	1990.5
20	4036.8	1279.3	20	4584.8	1608.6	20	5189.3	2000.6
30	4049.3	1286.5	30	4598.5	1617.1	30	5204.4	2010.8
40	4061.8	1293.6	40	4612.2	1625.7	40	5219.7	2021.1
50	4074.4	1300.9	50	4626.0	1634.4	50	5234.9	2031.4

## Corrections to be Added (T = Tangent. E = External.)

Int. Angle	Curve 5*	10°	15°	20°	25°	30°	35°	40°	45°	50°	55°	60°	65°	70*
60°	T = .21 E = .056	.42 .112	.63 .168	.84 .225	1.05 .283	1.27 .340	1.49 .398	1.71 .457	1.94 .516		2.38 .636	2.60 .697	2.83 .774	3.07 .851
65°	T = .23 E = .067	.46 .135	.69 .204	.93 .273	1.16 .343	1.40 .412	1.64 483			2.38 .697	2.63 .711	2.88 .845	3.13 .922	3.39 1.01
70°	T = .25 E = .080	.51 .159	.76 .240	1.02 .321	1.28 .403	1.54 .485	1.80 .568			2.60 .819			3.44 1.08	3.72 1.17
75°	T = .27 E = .095	.56 .182	.83 .286		1.40 .480	1.69 .578	1.98 .678		2.57 .877		3.16 1.07	3.47 1.18	3.78 1.29	4.09 1.39
80°	T = .30 E = .110	.61 .220	.91 .332	1,22 ,445	1.53 .558		2.15 .787		2.78 1.02		3.44 1.25	3.78 1.38	4,12 1,50	4.46 1.62
85°	T = .33 E = .128	.66 .259	1.00 .391	1.33 .524	1.68 .657				3.05 1.20		3.77 1.47	4.14 1.62	4.55 1.76	4.89 1.91

			- Chic	10 = 10	U II.			
Int. Angle	Tangent	External	Int. Angle	Tangent	External	Int. Angle	Tangent	External
85° 10 20 30 40 50	5281.0 5296.4 5311.9	2041.7 2052.1 2062.5 2073.0 2083.5 2094.1	92° 10' 20 30 40 50	5933.2 5950.5 5967.9 5985.3 6002.7 6020.2	2518.5 2531.0 2543.5 2556.0 2568.6 2581.3	99° 10′ 20 30 40 50	6708.6 6728.4 6748.2 6768.1 6788.1 6808.2	3092.7 3107.7 3122.9 3138.1 3153.3 3168.7
86 10 20 30 40 50	5374.2 5389.9 5405.6	2104.7 2115.3 2126.0 2136.7 2147.5 2158.4	93 10 20 30 40 50	6037.8 6055.4 6073.1 6090.8 6108.6 6126.4	2594.0 2606 8 2619.7 2632.6 2645.5 2658.5	100 10 20 30 40 50	6828.3 6848.5 6868.8 6889.2 6909.6 6930.1	3184.1 3199.6 3215.1 3230.8 3246.5 3262.3
87 10 20 30 40 50	5469.0 5484.9 5500.9	2169.2 2180.2 2191.1 2202.2 2213.2 2224.3	94 10 20 30 40 50	6144.3 6162.6 6180.2 6198.3 6216.4 6234.6	2671.6 2684.7 2697.9 2711.2 2724.5 2737.9	101 10 20 30 40 50	6950.6 6971.3 6992.0 7012.7 7033.6 7054.5	3278.1 3294.1 3310.1 3326.1 3342.3 3358.5
88 10 20 30 40 50	5565.4 5581.6 5597.8	2235.5 2246 7 2258.0 2269.3 2280.6 2292.0	95 10 20 30 40 50	6252.8 6271.1 6289.4 6307.9 6326.3 6344.8	2751.3 2764.8 2778.3 2792.0 2805.6 2819.4	102 10 20 30 40 50	7075.5 7096.6 7117.8 7139.0 7160.3 7181.7	3374.9 3391.2 3407.7 3424.3 3440.9 3457.6
89 10 20 30 40 50	5663.4 5679.9 5696.4	2303.5 2315.0 2326.6 2338.2 2349.8 2361.5	96 10 20 30 40 50	6363.4 6382.1 6400.8 6419.5 6438.4 6457.3	2833.2 2847.0 2861.0 2875.0 2889.0 2903.1	103 10 20 30 40 50	7203.2 7224.7 7246.3 7268.0 7289.8 7311.7	3474.4 3491.3 3503.2 3525.2 3542.4 3559.6
90 10 20 30 40 50	5763.1 5779.9 5796.7	2373.3 2385.1 2397.0 2408.9 2420.9 2432.9	97 10 20 30 40 50	6476.2 6495.2 6514.3 6533.4 6552.6 6571.9	2917.3 2931.6 2945.9 2960.3 2974.7 2989.2	104 10 20 30 40 50	7333.6 7355.6 7377.8 7399.9 7422.2 7444.6	3576.8 3594.2 3611.7 3629.2 3646.8 3664.5
91 10 20 30 40 50	5864.6 5881.7 5898.8	2444.9 2457.1 2469.3 2481.5 2493.8 2506.1	98 10 20 30 40 50	6591.2 6610.6 6630.1 6649.6 6669.2 6668.8	3003.8 3018.4 3033.1 3047.9 3062.8 3077.7	105 10 20 30 40 50	7467.0 7489.6 7512.2 7534.9 7557.7 7580.5	3682.3 3700.2 3718.2 3736.2 3754.4 3772.6

Int. Angle	Tangent	External	Int. Angle	Tangent	External	Int. Angle	Tangent	External
106°	7603.5	3791.0	111°	8336.7	4386.1	116°	9169.4	5082.7
10′	7626.6	3809.4	10′	8362.7	4407.6	10'	9199.1	\$107.9
20	7649.7	3827.9	20	8388.9	4429.2	20	9229.0	5133.3
30	7672.9	3846.5	30	8415.1	4450.9	30	9259.0	5158.8
40	7696.3	3865.2	40	8441.5	4472.7	40	9289.2	5184.5
50	7719.7	3884.0	50	8468.0	4494.6	50	9319.5	5210.3
107	7740.2	3902.9	112	8494.6	4516.6	117	9349.9	5236.2
10	7766.0	3921.9	10	8521.3	4538.8	10	9380.5	5262.3
20	7790.5	3940.9	20	8548.1	4561.1	20	9411.3	5268.6
30	7814.3	3960.1	30	8575.0	4583.4	30	9442.2	5315.0
40	7838.1	3979.4	40	8602.1	4606.0	40	9473.2	5341.5
50	7862.1	3998.7	50	8629.3	4628.6	50	9504.4	5368.2
108	7886.2	4018.2	113	8656.6	4651.3	118	9535.7	5395.1
10	7910.4	4037.8	10	8684.0	4674.2	10	9567.2	5422.1
20	7934.6	4057.4	20	8711.5	4697.2	20	9598.9	5449.2
30	7959.0	4077.2	30	8739.2	4720.3	30	9630.7	5476.5
40	7983.5	4097.1	40	8767.0	4743.6	40	9662.6	5504.0
50	8008.0	4117.0	50	8794.9	4766.9	50	9694.7	5531.7
109	8032.7	4137.1	114	8822.9	4790.4	119	9727.0	5559.4
10	8057.4	4157.3	10	8851.0	4814.1	10	9759.4	5587.4
20	8082.3	4177.5	20	8879.3	4837.8	20	9792.0	5615.5
30	8107.3	4197.9	30	8907.7	4861.7	30	9824.8	5643.8
40	8132.3	4218.4	40	8936.3	4885.7	40	9857.7	5672.3
50	8157.5	4239.0	50	8965.0	4909.9	50	9890.8	5700.9
110 20 30 40 50	8182.8 8208.2 8233.7 8259.3 8285.0 8310.8	4259.7 4280.5 4301.4 4322.4 4343.6 4364.8	115 10 20 30 40 50	8993.8 9022.7 9051.7 9080.9 9110.3 9139.8	4934.1 4958.6 4983.1 5007.8 5032.6 5057.6	120 10 20 30 40 50	9924.0 9957.5 9991.0 10025.0 10059.0 10093.0	5729.7 5758.6 5787.7 5817.0 5846.5 5876.1

Corrections to be Added (T = Tangent. E = External.)

Int. Angle	Curve 5°	10°	15°	20°	25°	30°	35°	40°	45°	50°	55*	60°	65°	70"
85°	T = .33 E = .128	.66 .259	1.00 .391	1.33 .524	1.68 .657	2.02 .790	2.36 .926	2.70 1.06	3.05 1.20	3.40 1.34	3.77 1.47	4.14 1.62	4.55 1.76	4.89 1.91
90°	T = .36 E = .149	.72 .299	1.09 .450	1.45 .603			2.57 1.07	2.94 1.22	3.32 1.38	3.70 1.54	4.10 1.70	4.50 1.87	4.91 2.03	5.32 2.20
95°	T=.39 E=.174	.79 .350	1.19 .522			2.40 1.06	2.80 1.25	3.20 1.43	3.61 1.62	4.02 1.80	4.49 1.99	4.98 2.18	5.38 2.38	5.83 2.58
100°	T = .43 E = .200	.86 .401	1.30 .604			2.62 1.22	3.06 1.43	3.50 1.64	3.95 1.85	4.40 2.06	4.88 2.28	5.37 2.50	5.85 2.73	6.34 2.96
105°	T = .46 E = .230	.94 .470	1.42 .700			2.87 1.42	3.34 1.65	3.84 1.90	4.35 2.14	4.84 2.39	5.35 2.64	5.87 2.90	6.40 3.16	6.93 3.41

Corrections to be Added (T = Tangent. E = External.)

Int. Angle	Curve 5°	10*	15°	20*	25*	30°	35*	40*	45°	50°	55*	60°	65°	70°
100°	T = .43	.86	1.30	1.74	2.18	2.62	3.06	3.50	3.95	4.40	4.68	5.37	5.85	6.34
	E = .200	.401	.604	.809	1.01	1.22	1.43	1.64	1.85	2.06	2.28	2.50	2.73	2.96
105°	T = .46	.94	1.42	1.90	2.38	2.87	3.34	3.84	4.35	4.84	5.35	5.87	6.40	6.93
	E = .230	.470	.700	.938	1.17	1.42	1.65	1.90	2.14	2.39	2.64	2.90	3.16	3.41
110°	T = .50	1.03	1.55	2.08	2 60	3.14	3.66	4.21	4.76	5.31	5.86	6 43	7.01	7.59
	E = .260	.535	.808	1.08	1.36	1.63	1.91	2.19	2.49	2.61	3.05	3.35	3.65	3.95
115°	T = .54 E = .307	1.13 .624		2.29 1.26	2.86 1.57	3.45 1.89	4.03 2.21	4.63 2.54	5.23 2.87	5.83 3.20	6.44 3.53	7.07 3.88	7.70 4.23	8.35 4.58
120°	T = .61	1.25	1.89	2.52	3.16	3.81	4.44	5.11	5.78	6.44	7.11	7.80	8.51	9.21
	E = .339	.720	1.08	1.45	1.82	2.20	2.56	2.95	3.33	3.72	4.10	4.50	4.91	5.32

ft.	V 111	IVAR	11, 116	2011, 0	Tulliate	3 and	Denecii	0113. C	11014	- 100		
0*10* 34377. 0.36* 1.445	Deg.	Radius				for	Deg.	Radius				
0°10 34377. 0.36		ft.	ft.	ft.	ft.			ft.	ft.	ft.	ft.	
20   17189   .073   .291   .582   .010   .20   .781.8   1.600   6.395   12.79   2.50   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00   .00	0°10'					0.05	7°					2.10
30			073	.291	.582	0.10	20'	781.8		6.395		2.20
40         8594.4         1.45         582         1.164         0.20         40         747.9         1.673         6.687         13.37         2.30           50         6875.5         1.82         .727         1.454         0.25         8         71.68         1.745         6.97         13.95         2.40           10         4911.2         .255         1.018         2.036         0.35         30         674.7         1.855         7.411         14.82         2.52           20         4297.3         .291         1.164         2.327         0.40         40         661.7         1.895         7.411         14.82         2.536           30         3819.8         .327         1.309         2.618         0.45         9         637.3         1.965         7.846         15.69         2.70           40         3437.9         .364         1.454         2.909         0.50         20         614.6         2.037         8.136         15.62         2.85           50         3125.4         .400         1.600         3.200         0.55         30         603.8         2.074         8.281         16.56         2.85           2												
50         6875.5         182         727         1.454         0.25         8         716.8         1.746         6.976         1.395         2.40           1         5729.6         2.18         873         1.745         0.30         20         688.2         1.819         7.266         14.53         2.50           20         4911.2         .255         1.018         2.036         0.35         30         674.7         1.855         7.411         14.82         2.55           20         4297.3         .291         1.164         2.327         0.40         40         661.7         1.895         7.411         14.82         2.55           40         3437.9         .364         1.454         2.999         0.50         20         614.6         2037         8.136         16.27         2.80           50         3125.4         .400         1.600         3.200         0.55         30         603.8         2.074         8.281         16.55         2.618         6.252           2         2864.9         .436         1.745         3.490         0.60         40         593.4         2.110         8.426 <t>16.85         2.618         2.35     <td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></t>												
1         5729.6         218         873         1.745         0.30         20         688.2         1.819         7.266         14.53         2.55           10         4911.2         2.55         1.018         2.036         0.35         30         674.7         1.855         7.411         14.82         2.55           20         4297.3         2.91         1.164         2.327         0.40         40         661.7         1.892         7.556         15.11         260           40         3437.9         3.64         1.454         2.909         0.50         20         614.6         2.037         8.136         16.27         2.80           50         3125.4         4.00         1.600         3.200         0.55         30         603.8         2.074         8.281         16.56         2.85           20         2455.7         5.09         2.036         4.072         0.70         30         550.73.7         2.183         8.716         17.43         3.00           30         2292.0         5.545         2.181         4.363         0.75         11         521.7         2.402         9.581         19.16         3.30           40						0.25	8	716.8				
10			218				20					2.50
20         4297.3         291         1.164         2.327         0.40         40         661.7         1.892         7.556         15.11         2.60           30         3819 8         .327         1.309         2.618         0.45         9         637.3         1.965         7.846         15.69         2.70           40         3437.9         .364         1.454         2.909         0.55         30         603.8         2.074         8.281         16.56         2.80           50         3125.4         .400         1.600         3.200         0.55         30         603.8         2.074         8.281         16.55         2.90           10         2644.6         .473         1.891         3.781         0.65         10         573.7         2.183         8.716         17.43         3.00           20         2455.7         .509         2.036         4.072         0.70         30         546.4         2.292         9.150         18.30         3.15           30         2292.0         .545         2.181         4.353         0.75         11         521.7         2.402         9.585         19.16         3.30           40	10		.255		2 036		30					
30    3819 8			291									
40 3437.9 .364 1.454 2.909 0.50 20 614 6 2037 8.136 16.27 2.806 50 3125.4 .400 1.600 3.200 0.55 30 603.8 2.074 8.281 16.56 2.85 2.85 2.864 9 .436 1.745 3.490 0.60 40 593 4 2.110 8.426 16.85 2.90 10 2644.6 .473 1.891 3.781 0.65 10 573.7 2.183 8.716 17.43 3.00 0.60 40 2455.7 5.09 2.036 4.072 0.70 30 564.6 2.292 9.150 18.30 3.15 30 2292.0 5.45 2.181 4.363 0.75 11 521.7 2.402 9.585 19.16 3.30 40 2148.8 582 2.327 4.654 0.80 30 499.1 2.511 10.02 20.04 3.45 50 2022.4 6.18 2.472 4.945 0.85 12 478.3 2.620 10.45 20.91 3.60 33 1910.1 6.655 2.618 5.235 0.90 30 459.3 2.730 10.89 21.77 3.60 33 1910.1 6.655 2.618 5.235 0.95 13 441.7 2.839 11.32 22.64 3.90 20 1719.1 7.27 2.908 5.817 1.00 30 425.4 2.949 11.75 23.51 4.05 30 1637.3 764 3.054 6.108 1.05 14 410.3 3.058 12.18 24.37 4.05 40 1562.9 8.00 3.199 6.398 1.10 30 30 425.4 2.949 11.75 23.51 4.05 40 1562.9 8.00 3.199 6.398 1.10 30 30 30 30 30 30 30 30 30 30 30 3.345 6.689 1.15 15 383.1 3.277 13.05 26.11 4.05 30 30 1273.6 9.92 3.945 3.718 7.561 1.30 30 345.3 3.606 14.35 2.611 4.32 7.83 3 490 6.980 1.20 30 30 425.4 2.949 11.75 22.54 4.35 50 1495.0 8.36 3.345 6.689 1.15 15 383.1 3.277 13.05 26.11 4.05 30 1273.6 9.92 3.945 3.718 7.561 1.30 30 345.3 6.606 14.35 2.870 4.65 50 1185.8 1.055 4.217 8.433 1.45 19 30.29 4.155 16.51 33.01 5.70 4.05 30 1273.6 9.82 3.926 7.852 1.35 17 33.8.3 3.716 14.78 2.956 5.10 10 110.93 1.127 4.507 9.014 1.55 21 274.4 4.594 18.22 36.44 6.30 30 1042.1 1.200 4.798 9.996 1.65 23 250.8 5.035 19.94 18.22 36.44 6.30 30 1042.1 1.200 4.798 9.996 1.65 23 250.8 5.035 19.94 18.22 36.44 6.30 30 1042.1 1.200 4.798 9.996 1.65 23 250.8 5.035 19.94 18.22 50 44.99 7.80 40 1011.5 1.237 4.943 9.886 1.70 24 240.5 5.255 2.079 41.58 7.20 90.5 1.382 5.524 11.05 1.90 28 20.5 1.36 2.35 5.25 4 10.97 9.014 1.55 21 274.4 4.594 18.22 50 44.99 7.80 40 1011.5 1.237 4.943 9.886 1.70 24 240.5 5.255 2.079 41.58 7.20 9.955 1.66 23 250.8 5.035 19.94 3.987 6.25 9.955 1.66 23 250.8 5.035 19.94 3.987 6.99 9.956 1.65 23 250.8 5.035 19.94 3.987 6.99 9.956 1.65 23 250.8 5.035 19.94 3.987 6.99 9.							9					
50         3125.4         .400         1.600         3.200         0.55         30         603.8         2.074         8.281         16.55         2.90           2         2864.9         .436         1.745         3.490         0.60         40         593.4         2.110         8.426         16.85         2.90           20         2455.7         .509         2.036         4.072         0.70         30         546.4         2.292         9.560         18.30         3.13           30         2292.0         545         2.181         4.363         0.75         11         521.7         2.402         9.585         19.16         3.30           40         2148.8         5.522         2.2327         4.654         0.80         30         499.1         2.511         10.02         20.04         3.45           50         2022.4         6.18         2.472         4.945         0.85         12         478.3         2.620         10.45         20.911         3.60           30         1857.3         7.227         2.908         5.817         1.00         30         452.4         2.949         11.52         2.511         1.002         20.91         3.0 <td></td>												
2         2864 9         4.36         1.745         3.490         0.60         40         593 4         2.110         8.426         16.85         2.90           10         2644.6         4.73         1.891         3.781         0.65         10         573.7         2.183         3.761         0.73         3.0         546.4         2.292         9.150         18.30         3.15           30         2292.0         5.545         2.181         4.363         0.75         11         521.7         2.402         9.585         19.16         3.315           50         2022.4         6.18         2.472         4.945         0.85         12         478.3         2.620         10.45         20.91         3.65           10         1809.6         6.691         2.763         5.526         0.95         13         441.7         2.839         11.32         22.64         3.90           20         1719.1         7.727         2.908         5.817         1.00         30         425.4         2.949         11.75         23.51         4.00           40         1562.9         8.00         3.199         6.388         1.10         30         386.2         3.168 <td>50</td> <td></td>	50											
10	2											
20         2455.7         5.09         2.036         4.072         0.70         30         546.4         2.292         9.150         18.30         3.15           30         2292.0         5.545         2.181         4.363         0.75         11         521.7         2.402         9.150         18.30         3.15           50         2022.4         6.18         2.472         4.945         0.85         12         478.3         2.620         10.45         2.091         3.65           30         1910.1         6.55         6.618         5.225         0.95         13         441.7         2.839         11.32         22.64         3.90           20         1719.1         7.27         2.908         5.817         1.00         30         454.4         2.949         11.32         22.64         3.90           30         1637.3         .764         3.054         6.108         1.05         14         410.3         3.058         1.218         24.37         4.20           40         1562.9         .800         3.199         6.398         1.10         30         362.8         1.26         2.26.24         4.33           4         1432.7	10						10					
10												
10												
50         2022.4         6.18         2.472         4.945         0.85         12         478.3         2.620         10.45         20.91         3.63           3         1910.1         6.655         2.518         5.235         0.90         30         459.3         2.730         10.89         21.77         3.75           20         1719.1         .727         2.908         5.526         0.95         13         441.7         2.839         11.32         22.644         3.90           30         1637.3         .764         3.054         6.108         1.05         14         410.3         3.058         12.18         24.37         4.20           40         1562.9         .806         3.345         6.689         1.15         15         383.1         3.277         13.05         26.11         4.05           50         1495.0         .836         3.345         6.689         1.15         15         383.1         3.277         13.05         26.11         4.05           10         1375.4         .909         3.635         7.211         1.25         16         359.3         3.496         13.92         27.84         4.80           20		2148.8						499.1	2.511			
3         1910.1         655         2.618         5.235         0.90         30         459.3         2.730         10.89         21.77         3.75           10         1809.6         6.91         2.763         5.526         0.95         13         441.7         2.839         11.32         22.64         3.90           20         1719.1         .727         2.908         5.817         1.00         30         425.4         2.949         11.75         23.51         4.05           30         1657.3         .764         3.054         6.689         1.01         30         362.2         3.168         12.68         24.37         4.25         4.35         2.31.68         12.62         25.24         4.35           50         1495.0         .836         3.345         6.689         1.15         15         383.1         3.277         13.05         26.11         4.95           4         1432.7         .873         349.0         6.989         1.25         16         359.3         3.496         13.92         27.84         4.80           20         1273.6         .982         .3926         7.852         1.35         17         33.33         3.716			618						2.620			
10							30		2.730			
20         1719.1         .727         2.908         5.817         1.00         30         425.4         2.949         11.75         23.51         4.05           30         1637.3         .764         3.054         6.108         1.05         14         410.3         3.058         12.18         24.37         4.20           40         1562.9         .800         3.199         6.388         1.10         30         386.2         3.168         12.62         25.24         4.35           50         1495.0         .836         3.345         6.689         1.15         15         383.1         3.277         13.05         26.11         4.01         383.1         3.277         13.05         26.11         4.01         383.1         3.277         13.05         26.11         4.01         28.70         4.05         383.1         3.277         13.05         26.11         4.02         1.02         30         370.8         3.897         13.49         26.91         4.65         21.1         4.02         1.02         30         370.8         3.897         13.49         26.91         4.55         4.02         4.02         1.02         3.02         3.33         3.66         14.32	10				5.526	0.95	13		2.839			
30   1637.3   .764   3.054   6.108   1.05   14   410.3   3.058   12.18   24.37   4.20   40   1562.9   8.00   3.199   6.398   1.10   30   398.2   3.168   1.62   25.24   4.35   50   1495.0   .836   3.345   6.689   1.15   15   383.1   3.277   13.05   26.11   4.50   4   1432.7   .873   3.490   6.980   1.20   30   370.8   3.387   13.49   26.97   4.65   20   1322.5   .945   3.718   7.561   1.30   30   348.5   3.606   14.35   28.70   4.95   30   1273.6   .982   3.926   7.652   1.35   17   33.3   3.716   14.78   29.56   5.10   40   1228.1   1.018   4.071   8.143   1.40   18   319.6   3.935   15.64   31.29   5.50   50   1185.8   1.055   42.17   8.433   1.45   19   302.9   4.155   61.51   33.01   5.70   50   1185.8   1.055   42.17   8.433   1.45   19   302.9   4.155   61.51   33.01   5.70   50   1074.7   1.164   4.653   9.305   1.60   22   262.0   4.814   19.08   38.16   6.60   30   1042.1   1.200   4.798   9.596   1.65   23   250.8   5.035   19.94   39.87   6.20   40   1011.5   1.237   4.943   9.886   1.70   24   240.5   5.255   20.79   4.156   7.20   50   982.6   1.273   5.088   10.18   1.75   25   231.0   5.476   21.64   43.28   7.50   6   982.6   1.346   5.379   10.76   1.85   27   214.2   5.918   23.35   46.69   8.10   20   905.1   1.382   5.524   10.47   1.80   29   1.95   6.33   24.19   48.38   46.99   30   881.9   1.418   5.669   11.34   1.95   29   19.7   6.360   25.04   50.07   8.70		1719.1										
40    1562.9		1637.3	.764	3.054	6.108	1.05	14	410.3	3.058	12.18		4.20
50         1495.0         .836         3345         6 689         1.15         15         383.1         32.77         13.05         2611         4.90           4         1432.7         .873         3 490         6 980         1.20         30         370.8         3 387         13.49         26.97         4.65           20         1375.4         .909         3.635         7 271         1.25         16         359.3         3.496         13.92         27.84         4.80           30         1273.6         .982         .3926         7.852         1.35         17         338.3         3.716         14.78         29.56         5.10           40         1228.1         1.018         4.071         8.143         1.40         18         319.6         3.935         15.64         31.29         5.66         5.10           50         1185.8         1.055         42.17         8.433         1.45         19         30.29         4.155         6.11         30         5.0           50         1186.8         1.091         4.362         8.724         1.50         20         287.9         4.374         17.37         34.73         6.00           <				3.199	6.398		30	396.2	3.168	12.62	25.24	4.35
10	50	1495.0	.836	3.345	6.689		15	383.1		13.05	26.11	4.50
20         1322.5         945         3.718         7.561         1.30         30         348.5         3.606         14.35         28.70         4.95           30         1273.6         982         3.926         7.852         1.35         17         338.3         3.716         14.78         29.56         5.10           40         1228.1         1.018         4.071         8.433         1.40         18         319.6         3.935         15.64         31.29         5.40           50         1185.8         1.055         4.217         8.433         1.45         19         302.9         4.155         16.51         33.01         5.70           10         1109.3         1.127         4.507         9.014         1.55         20         287.9         4.374         17.73         34.73         6.00           20         1074.7         1.164         4.653         9.305         1.65         22         262.0         4.814         19.20         38.16         6.60           30         1042.1         1.200         4.798         9.596         1.65         23         250.8         5.035         19.94         39.87         6.60           40		1432.7	.873		6.980	1.20				13.49		
1273.6   982   3.926   7.852   1.35   17   338.3   3.716   14.78   29.56   5.10					7.271	1.25	16		3.496	13.92		4.80
40   1228 1   1.018   4.071   8.143   1.40   18   319.6   3.935   15.64   31.29   5.40   5.0   1185.8   1.055   4.217   8.433   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45   1.45												
50         1185.8         1.055         4.217         8.433         1.45         19         302.9         4.155         16.51         33 01         5.70           5         1146.3         1.091         4.362         8.724         1.50         20         287.9         4.374         17.37         34.73         6.00           10         1109.3         1.127         4.507         9.014         1.55         21         2274.4         4.594         17.37         34.73         6.00           20         1074.7         1.164         4.653         9.305         1.60         22         262.0         4.814         19.08         38.16         6.00           30         1042.1         1.200         4.798         9.596         1.65         22         250.8         5.035         19.94         39.87         6.90           40         1011.5         1.237         4.943         9.886         1.70         24         240.5         5.255         20.79         41.58         7.20           50         982.6         1.273         5.088         10.18         1.75         25         231.0         5.476         21.64         43.28         7.20           50												
5         11463         1.091         4.362         8.724         1.50         20         287.9         9.14         17.37         34.73         6.00           10         1109.3         1.127         4.507         9.014         1.55         21         274.4         4.594         18.22         36.46         6.30           20         1074.7         1.164         4.653         9.305         1.60         22         262.0         4.814         19.08         38.16         6.60           30         1042.1         1.200         4.798         9.896         1.65         23         250.8         50.35         19.94         39.87         6.90           40         1011.5         1.237         4.943         9.886         1.70         4         240.5         5.255         20.79         41.58         7.20           50         982.6         1.273         5.088         10.18         1.75         25         231.0         5.476         21.64         43.28         7.50           6         955.4         1.309         5.234         10.47         1.80         26         222.3         5.697         225.0         44.99         7.80           10							18					
10         1109.3         1.127         4.507         9.014         1.55         21         274.4         4.594         18.22         36.44         6.30           20         1074.7         1.164         4.653         9.305         1.60         22         262.0         4.814         19.08         38.16         6.60           30         1042.1         1.200         4.798         9.596         1.65         23         250.8         5.035         19.94         39.87         6.90           40         1011.5         1.237         4.943         9.886         1.70         24         240.5         5.255         20.79         41.58         7.20           50         982.6         1.273         5.088         10.18         1.75         25         231.0         5.476         21.64         43.28         7.50           6         955.4         1.309         5.234         10.76         1.85         27         214.2         5.918         23.35         46.69         8.10           10         929.6         1.382         5.524         11.05         1.90         28         206.7         6.139         24.19         48.38         8.40           20			1.055		8.433		19			16.51		
20         1074.7         1.164         4.853         9.305         1.60         22         262.0         4.814         19.08         38.16         6.80           30         1042.1         1.200         4.798         9.596         1.65         23         250.8         5.035         19.94         39.87         6.90           40         1011.5         1.237         4.943         9.886         1.70         24         240.5         5.252         20.79         41.58         7.20           50         982.6         1.273         5.088         10.18         1.75         25         231.0         5.476         21.64         43.28         7.20           6         955.4         1.309         5.234         10.47         1.80         6         223         3.597         22.50         44.99         7.80           10         929.6         1.346         5.379         10.76         1.85         27         214.2         5.918         23.35         46.69         8.10           20         905.1         1.382         5.524         11.05         1.90         28         296.7         6.139         24.19         48.38         A.6           30												
30   1042.1   1.200   4.798   9.596   1.65   23   250.8   5.035   19.94   39.87   8.790   40   1011.5   1.237   4.943   9.886   1.70   24   240.5   5.255   20.79   41.58   7.20   50   982.6   1.273   5.088   10.18   1.75   25   231.0   5.476   21.64   43.28   7.50   6   955.4   1.309   5.234   10.47   1.80   26   222.3   5.697   22.50   44.99   7.80   20   905.1   1.346   5.379   10.76   1.85   27   214.2   5.918   23.35   46.69   8.10   20   905.1   1.382   5.524   11.05   1.90   28   206.7   6.139   24.19   48.38   8.40   30   881.9   1.418   5.669   11.34   1.95   29   19.7   6.360   5.04   5.00   7.80   8.70   2.00   7.80   2.00   7.80   2.00   7.80   2.00   7.80   2.00   7.80   2.00   7.80   2.00   7.80   2.00   7.80   2.00   7.80   2.00   7.80   2.00   7.80   2.00   7.80   2.00   7.80   2.00   7.80   2.00   7.80   2.00   7.80   2.00   7.80   2.00   7.80   2.00   7.80   2.00   7.80   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.00   2.0						1.55	] 21					
40         1011 5         1.237         4.943         9.886         1.70         24         240.5         5.255         20.79         41.58         7.20           50         982.6         1.273         5.088         10.18         1.75         25         231.0         5.476         21.64         43.28         7.50           6         955.4         1.309         5.234         10.47         1.80         26         222.3         5.697         22.50         44.99         7.80           10         929.6         1.346         5.379         10.76         1.85         27         214.2         5.918         23.35         46.69         8.10           20         905.1         1.382         5.524         11.05         1.90         28         206.7         6.139         24.19         48.38         8.40           30         881.9         1.418         5.669         11.34         1.95         29         199.7         6.360         25.04         50.07         8.70							22					
50   982.6   1.273   5.088   10.18   1.75   25   231.0   5.476   21.64   43.28   7.50   6   955.4   1.309   5.234   10.47   1.80   26   222.3   5.697   22.50   44.99   7.80   20   905.1   1.382   5.524   11.05   1.90   28   206.7   6.139   24.19   48.38   43.0   84.30   84.30   84.19   1.418   5.669   11.34   1.95   29   199.7   6.360   25.04   50.07   8.70												
6 955.4 1.309 5.234 10.47 1.80 26 222.3 5.697 22.50 44.99 7.80 10 929.6 1.346 5.379 10.76 1.85 27 214.2 5.918 23.35 46.69 8.10 20 905.1 1.382 5.524 11.05 1.90 28 206.7 6.139 24.19 48.38 8.40 30 881.9 1.418 5.669 11.34 1.95 29 199.7 6.366 25.04 50.07 8.70			1.237				24		5.255			
10   929.6   1.346   5.379   10.76   1.85   27   214.2   5.918   23.35   46.69   8.10   20   905.1   1.382   5.524   11.05   1.90   28   206.7   6.139   24.19   48.38   8.40   30   881.9   1.418   5.669   11.34   1.95   29   199.7   6.360   25.04   50.07   8.70												
20 905.1 1.382 5.524 11.05 1.90 28 206.7 6.139 24.19 48.38 8.40 30 881.9 1.418 5.669 11.34 1.95 29 199.7 6.360 25.04 50.07 8.70		955.4				1.80			5.69/			
30   881.9   1.418   5.669   11.34   1.95   29   199.7   6.360   25.04   50.07   8.70												
						1.90	1 28	206.7	0.139	24.19		8.40
9.00   51.75   556.0   2.54   UC   UU.   410.0   654.1   8.650   UP												
	40	009.9	1.455	5.014	11.63	2.00	30	193.2	0.383	25.88	31.76	9.00

The middle ordinate in inches for any cord of length (C) is equal to .0012 C2 multiplied by the middle ordinate taken from the above table. Thus, if it desired to bend a 30 ft. rail to fit a 10 degree curve, its middle ordinate should be .0012 × 900 × 2.183 or 2.36 inches.

TABLE III. - Deflections for Sub Chords for Short Radius Curves.

Degree of	Radius 50		1/2 sub chord	sin of 1/2 def	. angle	Length of arc
Curve	sin. 1/2 def. ang.	12.5 Ft.	15 Ft.	20 Ft.	25 Ft.	for 100 ft.
30°	193.18	1° 51′	2~17'	2° 58′	3° 43'	101.15
32°	181.39	1° 59′	· 2° 25′	3° 10′	3" 58"	101.33
34°	171.01	2° 06′	2° 33′	3° 21'	4° 12'	101.48
36°	161.80	2° 13′	2° 41′	3° 33′	4° 26′	101.66
38°	153.58	2° 20'	2" 49"	3" 44"	4° 40′	101.85
40°	146.19	2° 27'	2° 57′	3° 55′	4* 54	102.06
42°	139.52	2° 34'	3° 05'	4° 07′	5, 08.	102.29
44°	133.47	2° 41′	3° 13'	4° 18′	5° 22'	102.53
46°	127.97	2° 48'	3° 21′	4° 29'	5° 36′	102.76
48°	122.92	2° 55′	3° 29′	4° 40′	5* 50	103.00
50°	118.31	3° 02'	3, 38,	4° 51′	6° 04'	103.24
52°	114.06	3° 09'	3° 46′	5° 02′	6° 17'	103.54
54°	110.11	3° 16′	3° 54'	5° 13'	6° 31'	103.84
56°	106.50	3° 22′	4° 02'	5° 23′	6° 44′	104.14
58°	103.14	3, 58,	4° 10'	5° 34′	6° 57'	104.43
60°	100 00	3° 35′	4° 18′	5° 44′	7° 11′	104.72

T = R tan ½ l T = 50 tan ½ l	R = T cot. ½ I	Chord def. = $\frac{\text{chord}^2}{R}$
Sin. $\frac{1}{2}$ D Sin. $\frac{1}{2}$ D = $\frac{50}{2}$	$R = \frac{50}{\text{Sin. } \frac{1}{2} D}$	No. chords = $\frac{1}{1}$
R Sin. $\frac{1}{2}D = \frac{50 \tan \frac{1}{2}I}{1}$	E = R ex. sec ½ l	D
T	E = T tan 1/4 I	Tan. def. = ½ chord def.

The square of any distance, divided by twice the radius, will equal the distance from tangent to curve, very nearly.

To find angle for a given distance and deflection.

Rule 1. Multiply the given distance by .01745 (def. for 1° for 1 ft. see Table II.), and divide given deflection by the product.

Rule 2. Multiply given deflection by 57.3, and divide the product by the given distance.

To find deflection for a given angle and distance. Multiply the angle by .01745, and the product by the distance.

#### GENERAL DATA

RIGHT ANGLE TRIANGLES. Square the altitude, divide by twice the base. Add quotient to base for hypotenuse.

Given Base 100, Alt.  $10.10^2 \div 200 = .5$ . 100 + .5 = 100.5 hyp.

Given Hyp. 100, Alt.  $25.25^2 \div 200 = 3.125$ . 100 - 3.125 = 96.875 = Base. Error in first sample, .002; in last, .045.

To find Tons of Rail in one mile of track: multiply weight per yard by 11, and divide by 7.

LEVELING. The correction for curvature and refraction, in feet and decimals of feet is equal to 0.574d2, where d is the distance in miles. The correction for curvature alone is closely, 3/3d2. The combined correction is negative.

PROBABLE ERROR. If d<sub>1</sub>, d<sub>2</sub>, d<sub>3</sub>, etc. are the discrepancies of various results from the mean, and if  $\Sigma d^2$  = the sum of the squares of these differences and n = the number of observations, then the probable error of the mean =

$$\pm 0.6745 \quad \sqrt{\frac{\Sigma d^2}{n(n-1)}}$$

TABLE IV. - Minutes in Decimals of a Degree.

						_					
1'	.0167	11'	.1833	21'	3500	31"	.5167	41	.6833	51'	8500
2	l .0333 l	1 12	1.2000 l	22	1.3667 L	32	1.5333	42	1.7000 l	52	8667
3	.0500	13	.2167	23	.3833	33	.5500	43	.7167	53	.8833
4	.0667 1	14	1.2333	24	1.4000 1	34	.5667	44	.7333	54	.9000
5	.0833	15	.2500	25	.4167	35	5833	45	.7500	55	.9167
6	1.1000 l	16	2667	26	.4333	36	1.6000 I	46	.7667	56	.9333
7	.1167	17	.2833	27	4500	37	6167	47	.7833	57	9500
8	l .1333 l	1 18	1.3000	28	.4667	38	1.6333 I	48	1 8000 l	58	.9667
9	1500	19	.3167	29	.4833	39	.6500	49	.8167	59	.9833
10	.1667	20	.333	30	.5000	40	.6667	50	.8333	60	1.0000
	, ,			1	, ,	r	, ,			,	•

TABLE V. - Inches in Decimals of a Foot.

1-16	3-32	1/8	3-16	1/4	5-16	38	½	5/8	3/4	7/b
.0052	.0078	0104	0156	.0208	.0260	.0313	.0417	.0521	.0625	.0729
.0833	.1667	.2500	.3333	5 .4167	.5000	7 .5833	.6667	9 .7500	10 .8333	11 .9167

Angle	Sin.	ĭan.	Sec.	Cosec.	Cotg.	Cosin.		Angle	Sin.	Tan.	Sec.	Cose.	Cotg.	Cosin.	
	F	1	1	<u> </u>	T	<u> </u>	Γ			Ţ		ī —			Γ
0	0	0	1.	-		1.	90	8	.1392	1405	1.0098	7 .05	7	99027	1
10	.0029	.0029	) "	343.8	343.8	1.	50	10	.1421	1	1.0102	I	,	.98986	82 50
20	.0058	.0058	1	171.9	171.9	99998	40	20	1449		1.0107	I	6.827	98944	40
30	.0087	.0087	ł	114.6	114.6	99996	30	30	1478	r .	1.0111		6.691	98902	30
40	.0116	.0116	1.0001	85 94	85.94	99993	20	40	1507	1	1.0115	,	6.561	98858	20
50	.0145	.0145	1.0001	68.76	68.75	.99989	10	50	.1536	1	1.0120	,	6 435	98814	10
1	0175	.0175	1.0002	57.30	57.29	.99985	89	9	.1564	.1584	1.0125	6.394	6.314	.98769	81
10	.0204	.0204	1.0002		49.10	99979	50	10	.1593	.1614	1.0129	6 277	6.197	.98723	50
20	.0233		1.0003		42.96	.99973	40	i .	.1622		1.0134		6 084	.98676	40
30	.0262	1	1	1	38.19	.99966	30	30	.1650		1.0139		5.976	.98629	30
40	.0291	}	1.0004	1	34.37	99958	20	40	.1679		1.0144	,	5.871	.98580	20
50	.0320		1.0005		31.24	.99949	10	50	.1708		1.0149		5.769	98531	10
2	.0349	١	1	1	28.64	.99939	88	10	.1736		1.0154		5.671	.98481	1
10	.0378		1.0007		26.43	99929	50	10	.1765	1	1.0160	1	5.576	.98430	50
20 30	0407		1.0008		24.54 22.90	99917	40	20	.1794		1.0165		5.485	.98378	40
40	0465		1.0011		21.47	.99905 .99892	30 20	30 40	1822	1	1.0170	1	5.396	98325	30
50	.0494		1.0012		20.21	.99878	10	50	.1851 .1880	.1914	1.0176	1	5.309	.98272	20
3	.0523			١.	1	.99863	87	11	.1908	١.	1.0181		5 226 5.145	98218 98163	10   <b>79</b>
10	.0552	ι	1.0015		18.07	.99847	50	10	.1937	١ .	1.0193	,	5.066	.98107	50
20	.0581	1	1.0017	١.	17.17	.99831	40	20	1965	2004	1.0199		4.989	.98050	40
30	.0610		1.0019			99813	30	30	.1994		1.0205		4.915	97992	30
40	.0640		1.0020		15.60	99795	20	40	2022	١.	1.0211	1	4.843	.97934	20
50	0669	.0670	1.0022		14.92	99776	10	50	2051	.2095	1.0217	,	4.773	97875	10
4	.0698	.0699	1.0024	14.34	14.30	.99756	86	12	2079	.2126	1.0223	4 810	4.705	.97815	78
10	.0727	.0729	1 0027	13.76	13.73	99736	50	10	.2108	.2156	1.0230	4.745	4 638	.97754	50
20	.0756	.0758	1.0029		13.20	.99714	40	20	.2136		1.0236		4.574	.97692	40
30	.0785		1.0031		12.71	99692	30	30	.2164		1.0243		4.511	.97630	30
40	.0814	I	1.0033		12.25	.99668	20	40	.2193	.2247			4.449	97566	20
50	.0843		1.0036		11.83	.99644	10	50	.2221		1.0256		4.390	97502	10
<b>5</b> 10	.0872	•	1.0038		11.43	.99619 .99594	8 <b>5</b> 50	13 10	.2250		1.0263		4.331	.97437	
20	.0929	ı	1.0043		10.71	99567	40	20	.2306	l	1.0270		4 275 4 219	97371 97304	50 40
30	.0958	ı	1.0046		10.39	99540	30	30	.2334		1.0284		4.165	.97237	30
40	.0987	ı	1.0049	ı	10.08	99511	20	40	2363		1.0291		4,113	97169	20
50	1016	ı	1.0052		9.788	99482	10	50	2391	l	1 0299	ı	4.061	97100	10
6	.1045	ı	1.0055		9.514	99452	84	14	2419	l	1.0306	ı	4.011	97030	76
10	.1074	ı	1.005B	1	9.255	.99421	50	10	2447	l	1.0314	ı	3.962	.96959	50
20	1103	.1110	1.0061	9.065	9.010	.99390	40	20	.2476		1.0321		3.914	96887	40
30	.1132	.1139	1.0065	8.834	8.777	.99357	30	30	.2504	.2586	1.0329	3.994	3.867	.96815	30
40	.1161		1.0068	8.614	8.556	.99324	20	40	.2532	.2617	1.0337	3.949	3.821	.96742	20
50	.1190	1198	1 0072	8.405	8.345	.99290	10	50	.2560	.2648	1.0345	3.906	3.776	.96667	10
7	.1219	.1228	1.0075		8.144	.99255	83	15	.2588		1.0353		3.732	.96593	75
10	.1248	.1257	1.0079		7.953	.99219	50	10	.2616		1.0361		3.689	.96517	50
20	.1276		1.0082	1		.99182	40	20	.2644	•	1.0369		3.647	.96440	40
30	.1305		1.0086		7.596	.99144	30	30	.2672		1.0377		3.606	96363	30
40	.1334	.1346	1.0090		7.429	.99106	20	40	2700	2805	1.0386		3 566	96285	20
50	.1363	.1376	1.0094	1.337	7.269	.99067	10	50	.2728	2836	1 0394	3 665	3.526	.96206	10
			Ì		j	}	82	'		}	1		]		74
						<b></b>	• •	ļ —— '		<b></b>	·	Ь	٠	L	• •
	Cosin.	Coty.	Cosec.	Sec.	Tan.	Sin.	Angle		Cosin.	Cotg.	Cosec.	Sec.	Tan.	Sin.	Angle

Angle Sin. Tan. Sec. Cosec. Cotg. Cosin. Angle Sin. Tan. Sec. Cose. Cotg. Cosin. 2867 1.0403 3.628 3.487 96126 74 24 .4067 | .4452 | 1.0946 | 2.459 | 2.246 | .91355 | 66 10 | 2784 | 2899 | 1,0412 | 3,592 | 3,450 | 96046 | 10 4094 4487 1.0961 2.443 2.229 91236 50 20 | 2812 | 2931 | 1.0423 | 3.556 | 3.412 | .95964 20 4120 4522 1.0975 2.427 2.211 91116 40 40 30 | 4147 | 4557 | 1.0989 | 2.411 | 2.194 | 90996 30 | 2840 | 2962 | 1.0429 | 3.521 | 3.376 | 95882 30 30 40 2868 2994 1.0438 3.487 3.340 95799 40 4173 4592 1.1004 2.396 2.177 90875 20 20 50 2896 3026 1.0448 3.453 3.305 95715 50 4200 4628 1.1019 2.381 2.161 90753 10 10 2924 3057 1.0457 3.420 3.271 95630 4226 4663 1.1034 2 366 2.145 90631 65 17 73 25 10 .2952 .3089 1.0466 3.388 3.237 .95545 10 | 4253 | 4699 | 1,1049 | 2,351 | 2,128 | 90507 50 50 20 2979 3121 1.0476 3.357 3.204 95459 40 20 | 4279 | 4734 | 1,1064 | 2,337 | 2,112 | 90383 40 30 .3007 .3153 1.0485 3.326 3.172 .95372 30 30 4305 4770 1.1079 2.323 2.097 90259 30 40 | 3035 | 3185 | 1.0495 | 3.295 | 3.140 | 95284 20 40 | 4331 | 4806 | 1.1095 | 2.309 | 2.081 | .90133 20 50 .3062 .3217 1.0505 3.265 3.108 .95195 10 50 .4358 .4841 1.1110 2.295 2.066 .90007 10 26 | .4384 | .4877 | 1.1126 | 2.281 | 2.050 | .89879 | 64 18 3090 3249 1.0515 3.236 3.078 95106 72 10 | 3118 | 3281 | 1.0525 | 3.207 | 3.048 | 95015 10 | 4410 | 4913 | 1,1142 | 2 268 | 2,035 | 89752 | 50 20 .4436 .4950 1.1158 2.254 2.020 .89623 20 3145 3314 1.0535 3.179 3.018 94924 40 40 30 | 3173 | 3346 | 1.0545 | 3.152 | 2.989 | 94832 30 | 4462 | 4986 | 1 1174 | 2.241 | 2 006 | 89493 30 30 40 .4488 5022 1.1190 2.228 1.991 .89363 40 .3201 .3378 1.0555 3.124 2.960 .94740 20 20 .3228 | .3411 | 1.0566 | 3.098 | 2.932 | .94646 10 50 4514 5059 1.1207 2.215 1.977 89232 10 3256 3443 1.0576 3.072 2.904 94552 4540 5095 1.1223 2.203 1.963 89101 **53** 27 10 3283 3476 1.0587 3.046 2.877 94457 10 | 4566 | 5132 | 1.1240 | 2.190 | 1.949 | 88968 50 20 | 4592 | .5169 | 1.1257 | 2.178 | 1.935 | .88835 .3311 ] 3508 [1.0598 ] 3.020 ] 2.850 ] .94361 40 40 .3338 | .3541 | 1.0608 | 2.996 | 2.824 | .94264 30 .4617 .5206 | 1.1274 | 2.166 | 1.921 | .88701 30 30 3365 3574 1.0619 2.971 2 798 94167 20 40 | 4643 | 5243 | 1,1291 | 2,154 | 1,907 | 88566 20 3393 | 3607 | 1.0631 | 2.947 | 2.773 | 94068 | 50 | 4669 | 5280 | 1.1308 | 2.142 | 1.894 | .88431 10 3420 | 3640 | 1.0642 | 2.924 | 2.747 | 93969 | 70 28 4695 | .5317 | 1.1326 | 2.130 | 1.881 | .88295 10 | 3448 | 3673 | 1,0653 | 2,900 | 2,723 | 93869 | 50 10 [.4720 | 5354 | 1.1343 | 2.119 | 1.868 | .88158 | 50 .3475 | .3706 | 1 0665 | 2 878 | 2.699 | .93769 | 40 20 | 4746 | 5392 | 1.1361 | 2.107 | 1.855 | 88020 40 3502 3739 1.0676 2.856 2.675 93667 30 | 4772 | 5430 | 1.1379 | 2.096 | 1.842 | 87882 30 30 3529 3772 1.0688 2.833 2.651 93565 20 40 .4797 .5467 1.1397 2 085 1 829 87743 20 .3557 3805 1.0700 2.811 2 628 .93462 10 50 .4823 | .5505 | 1.1415 | 2.073 | 1.816 | .87603 10 .3584 .3839 1.0711 2.790 2.605 93358 69 29 .4848 5543 1.1434 2 063 1.804 87462 61 10 3611 3872 1 0723 2 769 2 583 93253 10 | 4874 | 5581 | 1.1452 | 2.052 | 1.792 | .87321 .3638 .3906 1.0736 2.749 2.560 .93148 20 (.4899 | .5619 | 1.1471 | 2.041 | 1.780 | 87178 40 40 30 3665 3939 1.0748 2.729 2 539 93042 30 4924 5658 1.1490 2.031 1.767 87036 30 30 40 .3692 .3973 1.0760 2.709 2.517 .92935 40 (.4950 | .5696 | 1.1509 | 2 020 | 1.756 | 86892 20 20 50 3719 4006 1.0773 2.689 2.496 92827 50 4975 5735 1.1528 2.010 1.744 86748 10 10 3746 4040 1.0785 2.670 2.475 92718 68 30 .5000 .5774 1.1547 2.000 1.732 .86603 60 10 .3773 .4074 1.0798 2.650 2.455 .92609 10 .5025 5812 1 1566 1.990 1.720 86457 20 .3800 .4108 1.0811 2.632 2.434 92499 20 | 5050 | 5851 | 1.1586 | 1.980 | 1.709 | 86310 40 40 30 .3827 4142 1.0824 2.613 2.414 .92388 30 | 5075 | 5890 | 1.1606 | 1.970 | 1.698 | 86163 30 40 3854 4176 1.0837 2.595 2.394 92276 20 40 | 5100 | 5930 | 1.1626 | 1.961 | 1.686 | 86015 20 50 | .5125 | .5969 | 1.1646 | 1.951 | 1.675 | 85866 50 3881 4210 1.0850 2.577 2.375 92164 10 10 3907 4245 1.0864 2.559 2.356 92050 67 .5150 .6009 1.1666 1.942 1.664 .85717 59 31 10 | 5175 | 6048 | 1,1687 | 1,932 | 1,653 | 85567 10 3934 4279 1.0877 2.542 2.337 91936 20 .3961 .4314 1.0891 2.525 2 318 .91822 20 | 5200 | 6088 | 1.1707 | 1.923 | 1.643 | 85416 40 30 .3987 .4348 1.0904 2.508 2.300 91706 30 .5225 | .6128 | 1.1728 | 1.914 | 1.632 | .85264 | 30 30 40 .4014 .4383 1.0918 2.491 2.282 .91590 40 | 5250 | 6168 | 1.1749 | 1.905 | 1.621 | 85112 20 20 50 .4041 .4417 1.0932 2.475 2.264 .91472 10 50 | 5275 | 6208 | 1,1770 | 1,896 | 1,611 | 84959 | 10

Cosin. Cotg. Cosec. Sec. Tan. Sin. Angle

Cosin. Coty, Cosec. Sec. Tan. Sin. Angle

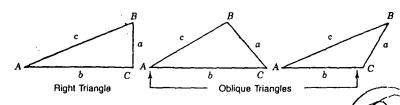
Angle	Sin.	Тал,	Sec.	Cosec.	Cotg.	Cosin.		Angle	Sin.	Tan.	Sec.	Cose.	Cotg.	Cosin.	
								• ,							
32	.5299	.6249	1.1792	1.887	1.600	.84805	58	39	.6293	.8098	1.2868	1.589	1.235	.77715	51
10	.5324	.6289	1.1813	1.878	1.590	.84650	50	10	.6316	.8146	1.2898	1.583	1.228	.77531	50
20	.5348	.6330	1.1835	1.870	1.580	.84495	40	20	.6338	.8195	1.2929	1.578	1.220	.77347	40
30	.5373	.6371	1.1857	1.861	1.570	.84339	30	30	.6361	.8243	1.2959	1.572	1,213	.77162	30
40	.5398	.6412	1.1879	1.853	1.560	.84182	20	40	.6383	.8292	1.2991	1.567	1.206	76977	20
50	.5422	.6453	1.1901	•	1.550	.84025	10	50	.6406	.8342	1.3022	1.561	1.199	.76791	10
33	.5446		1.1924		1.540	83867	57	40	.6428	.8391	1.3054	1.556	1.192	76604	50
10	.5471	.6536	1.1946	1.828	1.530	.83708	50	10	.6450	8441	1.3086	1.550	1.185	.76417	50
20	.5495	.6577	1.1969	1.820	1.520	83549	40	20	.6472	.8491	1.3118	1.545	1.178	.76229	40
30	5519	.6619	1.1992		1.511	.83389	30	30	.6494	.8541	1.3151	1.540	1.171	.76041	30
40	.5544	.6661	1.2015	1.804	1.501	.83228	20	40	.6517	.8591	1.3184	1.535	1.164	.75851	20
50	.5568	.6703	1.2039	1.796	1.492	.83066	10	50	.6539	.8642	1.3217	1.529	1.157	.75661	10
34	.5592	.6745	1.2062	1.788	1.483	82904	56	41	.6561	.8693	1.3251	1.524	1.150	.75471	49
10	.5616	.6787	1.2086	1.781	1,473	.82741	50	10	.6583	.8744	1.3284	1.519	1.144	.75280	50
20	.5640	.6830	1.2110	1.773	1.464	.82577	40	20	.6604	8796	1.3318	1.514	1.137	.75088	40
30	.5664	.6873	1.2134	1.766	1.455	.82413	30	30	.6626	.8847	1.3352	1.509	1.130	.74896	30
40	5688		1.2158	1.758	1.446	82248	20	40	.6648	.8899	1.3386	1.504	1.124	.74703	20
50	.5712		1.2183	ľ	1.437	.82082	10	50	.6670		1.3421		1.117	74509	10
35	.5736	.7002	1.2208		1.428	.81915	55	42	.6691	.9004	1.3456		1.111	74314	48
10	.5760		1.2233		,	.81748	50	10	.6713	1	1.3492	1 .	1.104	.74120	50
20	.5783		1.2258	ſ	1.411	.81580	40	20	.6734	.9110	1.3527		1.098	.73924	40
30	.5807		1.2283			.81412	30	30	.6756	•	1.3563		1.091	.73728	30
40	.5831	ı	1.2309	L	1.393	.81242	20	40	.6777		1.3600		1.085	73531	20
50	.5854	ì	1.2335	1	1	.81072	10	50	.6799	1	1.3636	1	1.079	73333	10
36	.5878	1	1.2361	T .	1.376	.80902	1	43	.6820		1.3673		1.072	1	
10	.5901		1.2387		1	80730	50	10	.6841		1.3711	1		.72937	50
20	.5925	ι	1.2413		1.360	.80558	40	20	.6862	ı .	1.3748	ι	l .	.72737	40
30	5948		1.2440		1.351	.80386	30	30	.6884	.9490	1.3786	1	1.054	.72537	30
40	.5972		1.2466	ľ	1.343	.80212	20	40	.6905		1.3824		1.048	.72337	20
50	.5995	7490	1.2494	T .	1.335	.80038	10	. 50	.6926	.9601	1.3863		1.042	.72136	10
37	.6018		1.2521		1	.79864	١.	44	.6947	1	1.3902	1	1.036	71934	46
10	.6041	.7581	1.2549	1	1.319	.79688	50	10	.6967	.9713	1.3941		1.030	.71732	50
20	.6065	ı	1.2577		1	79512	40	20	.6988	1	1.3980		1.024	.71529	40
30	.6088	ι	1.2605	ı	ι	79335	30	30	.7009		1.4020	ı	1.018	71325	30
40	.6111	1	1.2633	)	1	79158	20	40	7030		1.4061	1	t t	.71121	20
50	.6134		1.2661	1	1	78980	10	50	.7050		1.4101		1.006	70916	10
38	6157	,	1.2690		1	1	I .	l	.7071	(' -	1.414	1.414	{¹·	.70711	45
10	.6180	١	1.2719	1	1	78622	1	1	1	}	1	1	{	1	1
20	.6202		1.2748			78442		l	1	ŀ	1	1	}	1	1
30	.6225	1	1.2778			.78261	30	١.	l	Ì	l	1	}	l	l
40	.6248		1.2808		1.250	78079		1	1		1		1	1	(
50	.6271	.8050	1.2838	11.595	1.242	77897	. 10	1		1			(		
	L	L	L	<u></u>	L	<u> </u>	J.,		L	<u>L_</u>	<u> </u>	<u></u>	L	L	١.,
	Cosin.	Cotg.	Cosec.	Sec.	Tan.	Sin.	Angle		Cosin.	Cotg.	Cosec.	Sec.	Ťaη,	Sin.	Angle

April 16 KES mob, Drum Revovel
April 9 MENES, RWCOllins OFFSte
Spoils management.
Druns will be Dunged. felleding

# 312 276 7975 Project Cellphone B+V)

4 62 8

#### TRIGONOMETRIC FORMULÆ



### Solution of Right Triangles

For Angle A. 
$$\sin = \frac{a}{c}$$
,  $\cos = \frac{b}{c}$ ,  $\tan = \frac{a}{b}$ ,  $\cot = \frac{b}{a}$ ,  $\sec = \frac{c}{b}$ ,  $\csc = \frac{c}{a}$ 

Given a, b Required a, b 
$$A = \frac{a}{b} = \cot B$$
,  $c = \sqrt{a^2 + b^2} = a\sqrt{1 + \frac{b^2}{a^2}}$ 
a, c  $A = \frac{a}{c} = \cos B$ ,  $b = \sqrt{(c+a)(c-a)} = c\sqrt{1 - \frac{a^2}{c^2}}$ 
b  $A = \frac{a}{c} = \cot A$ ,  $c = \frac{a}{\sin A}$ 
b  $A = \frac{a}{c} = \cot A$ ,  $c = \frac{a}{\sin A}$ 
c  $A = \frac{a}{\cos A}$ 
b  $A = \frac{a}{c} = \cot A$ 
c  $A = \frac{a}{\sin A}$ 
c  $A = \frac{a}{\cos A}$ 
c  $A = \frac{b}{\cos A}$ 
c  $A = \frac{b}{\cos A}$ 
d  $A = \frac{b}{\cos A}$ 
d  $A = \frac{b}{\cos A}$ 
e  $A = \frac{b}{\cos A}$ 

#### Solution of Oblique Triangles

Given A, B, a 
$$b$$
, c, C  $b = \frac{a \sin B}{\sin A}$ ,  $C = 180^{\circ} - (A + B)$ ,  $c = \frac{a \sin C}{\sin A}$ 

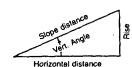
A, a, b  $B$ , c, C  $\sin B = \frac{b \sin A}{a}$ ,  $C = 180^{\circ} - (A + B)$ ,  $c = \frac{a \sin C}{\sin A}$ 

a, b, C  $A$ , B, c  $A + B = 180^{\circ} - C$ ,  $\tan \frac{1}{2} (A - B) = \frac{(a - b) \tan \frac{1}{2} (A + B)}{a + b}$ ,

 $c = \frac{a \sin C}{\sin A}$ 

a, b, c  $A$ , B, C  $a = \frac{a + b + c}{2}$ ,  $\sin \frac{1}{2} B = \sqrt{\frac{(s - b)(s - c)}{b c}}$ ,  $\cos \frac{1}{2} \frac{a + b + c}{2}$ ,  $a = \frac{a + b + c}{2}$ ,

#### REDUCTION TO HORIZONTAL



Horizontal distance = Slope distance multiplied by the cosine of the vertical angle. Thus: slope distance = 319.4 ft. Vert. angle = 5° 10°. From Table, Page IX. cos 5° 10° = .9959. Horizontal distance = 319.4 × .9959 = 318.09 ft.

Horizontal distance also = Slope distance minus slope distance times (1 - cosine of vertical angle). With the same figures as in the preceding example, the following result is obtained. Cosine 5° 10′ = .9959. 1 - .9959 = .0041. 319.4 × .0041 = 1.31. 319.4 - 1.31 = 318.09 ft.

<b>S</b>	} !		
(A) A	largaret E.	Mulkerin 05/31/01	5 Mayaret E. Mulkerin 05/31/61
PERSONNE	L PRESENT		BE KEPT JUST WEST OF THE DRUM STAGING PAD
LEE OROS	7	MWCI	ALONG THE NORTHERN FENCELINE . I INQUIRED
MAIT GROS	TICK	MWA	LIFTHEY WERE PLANNING ON PUTTING CAUTION
STEVE FIE	LD	MEI	TAPE OF ORANGE FENCING AROUND (SIMILAR
ETIENNE C	AMEL	KES	TO THE GRACED DRUMS) TODO SAID THEY WOULD
STEVEN N	10LCOTT	KES -	DO THAT
JAMIE BO	ectron	KES -	1500 LEAVE SITE
Utek FIE	UD I	KES	
MAUREEN	HANDLER	KES -	
CARIS DA	ref	MWA	
MKEREXI	N6	JES -	
ROP ADAM	5	MWA	C/W/V
ALEX EZLY	VOOD	MWA -	
TODO LEV	γις	MWCI	
M. MULKE	RKIN	BVSPC -	
TOMTINI	165	MWCI.	
PEREZVA	ct	MWA -	
MKECHEN	OWETH	SIMILABS	
MARK FU	WER	CECINC	
KEVIN FA	LUEY	51	
1300 PIC	TUPE 11 RO	410	
FACING L	THAT. KES GI	EADING AREA 'A'	
WIH a	EAN FILL -		
1345 SI	POKE WITH T	ODD LEWIS RE ROLL	
OFF BO	XES. HE STATE	D 19tat THEY WOLD	
	Margaret El	Mulkerri	Marjard E. Wulkerrin
	<i>o</i> ·		

the state of the s

2 Maigaret E. Mulkerrin 05/21/01	3 Margaret & Mulkevin 05/31/01
MEETINGNOTES CONTINUED:	WILL COME FROM THE SOUTH GATE, RATHER THAN
· HOW TO HANDEL ROLL OFF BOXES? M. GROSTICK STATED	THE NORTH GATE AS PROPOSED.
THAT WILL BE ON A CASE BY CASE BASIS - BASED	· WILL BEZIN to CUT WESTERN SWALE, POLICH
ON AIR MONITORING RESULTS = TYPE OF WORK. MAY	GRADING WILL BE COMPLETE NEXT WEEK.
REQUIRE LEVEL B. AGREED THAT NOTHING CAN	GWTP SHUT DOWN FRI- TUES DUE TO A BACKUP.
BE DONE UNLESS SAFEN PROCEDURES ARE DECIDED	· EWILL FE TAKEN OFFLINE TODAY
ABOUT.	MAY MAINTAIN ONSITE AREA THRUTHE USE OF EWIO
· AIRMONITORING CONTINUES IN OFFSITE AREA	DUNE 6 TH EXPECTING A SUBMITTAL FROM THE
VOC PILC HAS BOON REGRADED & THERE IS AN ODOK.	OXIDIZER VENDOR DUNE IZIHTHE VENDOR
AIR MONITORING RESULTED IN 10 PPM. WILL	MILL BE ONSHE
CONTINUE TO MONITOR.	MEST WEEK OR TWO, A PILOT STUDY IN
· DRUM TOTALS: MW DISTRIBUTED A BREAK DOWN	THE OFFSITE AREA TO DETERMINE THE BEST
OF DAILY PRODUCTION FOR THE DRUM ROMOVAL	METHOD FOR THE SVE WELL INSTALLATION.
· SAMPLES WILL BE SENT TOMORROW TO LAB,	OPTIONS INCLUDE: AUGER, SONIC, BUCKET,
RESULTS NEXT WEEK.	LANDFILL. HAVE NOT SELECTED A DKILLOK
· KES PLANS TO DEMOB TOMORROW.	YeT -
· MW WILL GPS THE DRUM REMOVAL AREA.	ITHE INTERIM CAP SHOULD BE INSTALLED IN
· PPE WILL BE SECURED ON THE PAD.	THE NEXT 1-2 WEEKS. WILL PROCEED TO
· DETENTION BASIN IN OFFSITE AREA IS 70%	- FINAL CAP IN NON-ENGINEERED AREAS.
COMPLETE.	END OF MEETING NOTES.
· VOC 1 PCB DILES HAVE BEEN MOVED. IDW	1130 PICTURE 10 ROLL 10
WASTE HAS BEEN SHEARED & PLACED IN	FACING NORTH IN ONSITE AREA KOETER
UPPER AGNIFER SPOILS PILE.	DECONNING EQUIPMENT.
·SILT FENCE IS IN PLACE IN OPPSITE AREA.	
· THE ACCESS ROAD TO THE PROPOSED BLOWER. Mujery G. Mullerrin	
Margaret Z. Mulkerrin	Mayarot E. Mull

CONTENTS		
PAGE NO.	REFERENCE	DATE
	1	
L	L	<b></b>

O Mayaret G. Mulkerrin 05/31/01
0730 APRIVE ONSITE WEATHER: 50°F, LIGHT WIND
DARRY CLOUDY. 0800 ONSITE AREA: LES HAS BEGUN TO DECON EQUIPMENT,
THE EXCAVATION IN AREA 'B' HAS BEEN ALMOST COMPLETELY
BACKPILLED. THE EXCLUSION ZONE HAS BEEN RE-
DEFINED TO INCORPORATE ONLY THE PRUM STAGING
Pab
0900 OFFSITE AREA: THE WORK ON THE DETENTION
POND HAS BEEN DELAYED UNTIL THE POND CAN
DRY OUT & SMALLER EQUIPMENT IS AVAILABLE.
RIGHT NOW THE BOTTOM IS WET & TO TRY TO
PLACE RIP RAP WOULD ONLY CAUSE IT TO
SINK INTO THE SOIL TODAY THEY HAVE A DOBEK
OUT TO COVER THE PILE OF K-P DEBRIS, IDW
DRUM DEBRIS CHRIS DALY OF M.W. IS USINGA
POWER AUGER TO DEVELOP A CLAY MAP.
1000 WEEKLY CONSTRUCTION MEETING NOTES
WILL SUBMIT FINAL AIR MONITORING RESULTS TO EPA
HAVE DOWNGRADED SITE TO LEVEL D DUE TO THE
COMPLETION OF INTRUSIVE ACTIVITIES, WILL WEAR SPLAY
PROTECTION TO BELON, EQUIPMENT.
· NO LONGER DUMPING FROM ONSITE AREA TO
FIREPOND
· EXCLUSION ZONE WILL NOW ONLY INCORPORATE
STAGING PAD!
Mayaret E. Mulkerin





Proj. #: 46526 Roll: 12A Photo #1

Date: 05-03-01 Time: 10:00 Photographer:

Larry Campbell

Photo facing northwest showing Description:

overpacked drum and workers at Drum Area A in the onsite area.

Site: American Chemical Services, Inc.

Proj. #: 46526 Roll: 12A Photo #:2

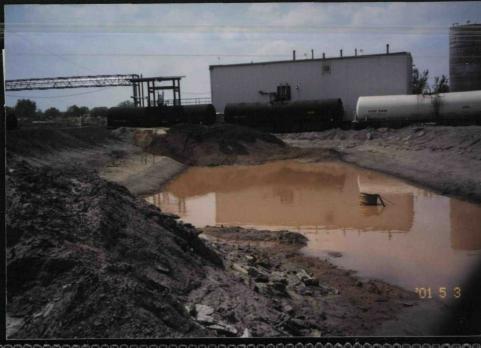
Date: 05-03-01 Time: 10:05 Photographer: Larry Campbell

Description: Photo facing west showing the

western edge of excavation in Drum Removal Area A. Drum carcases are

visible beneath excavator tracks





Proj. #: 46526

Roll: 12A Photo #:3

Date: 05-03-01 Time: 10:15

Photographer: Larry Campbell

Description: Photo facing north showing pile of

drum carcases removed from Drum

Removal Area A.

Site: American Chemical Services, Inc.

Proj. #: 46526

Roll: 12A Photo #:4

Date: 05-03-01 Time: 10:25 Photographer: Larry Campbell

Description: Photo fa

Photo facing south showing soil

removed from Drum Removal Area A that's been dumped in the south

end of firepond.



Project: 46526

Photo: 1 Roll: 9

Date: 5-10-01 Time: 11:30

Photographer: Margaret Mulkerrin

Description: Photo facing east in onsite area.

Drum excavation in Area A.

Drums waiting to be placed in

overpack.

Site: American Chemical Services, Inc.

Project: 46526

Photo: 2 Roll: 9

Date: 5-22-01 Time: 07:50

Photographer: Margaret Mulkerrin

Description: Photo facing northwest in onsite

area. Excavation in Area B.

by. ..

2

py.



Project: 46526

Photo: 3 Roll: 9

Date: 5-22-01 Time: 09:00

Photographer: Margaret Mulkerrin

Description: Photo facing north. R.W. Collins

excavating detention pond.

Site: American Chemical Services, Inc.

Project: 46526

Photo: 4 Roll: 9

Date: 5-22-01 Time: 09:10

Photographer: Margaret Mulkerrin

Description: Photo facing south. R.W. Collins

shearing material in south offsite

area.





Project:

46526

Photo:

Roll: 9

Date: 5-22-01

Time: 09:50

Photographer:

Margaret Mulkerrin

Description:

Photo facing northwest in onsite

area. KES excavating Area B.

Orange residue leaking from drums.

Site: American Chemical Services, Inc.

Project:

46526 Roll: 9

Photo: Date: 5-22-01

Time: 09:55

Photographer:

Margaret Mulkerrin

Photo facing northwest in onsite Description:

area. KES placing drum in

overpack in Area B.





Project: 46526

Photo: 7 Roll: 9

Date: 5-22-01 Time: 10:00

Photographer: Margaret Mulkerrin

Description: KES sampling drums on drum

staging pad in onsite area.

Site: American Chemical Services, Inc.

Project: 46526

Photo: 8 Roll: 9

Date: 5-22-01 Time: 11:00

Photographer: Margaret Mulkerrin

Description: Photo facing northwest in onsite

area. Picture of firepond.





46526 Project:

Roll: 9 9 Photo:

Time: 11:00 Date: 5-22-01

Margaret Mulkerrin Photographer:

Photo facing southeast. Picture of Description:

firepond with relocated Area A &

B contaminated soil.

Site: American Chemical Services, Inc.

46526 Project:

Roll: 9 10 Photo:

Time: 11:35 Date: 5-22-01

Margaret Mulkerrin Photographer:

Photo facing west. Montgomery Description:

Watson sampling ORC Well 104 at the southeast corner of Reder &

Colfax.





Project: 46526

11 Roll: 9 Photo:

Time: 14:05 Date: 5-22-01

Margaret Mulkerrin Photographer:

Photo facing northwest in onsite Description:

area. Area B excavation. The

white residue is a result of

punctured drums.

Site: American Chemical Services, Inc.

Project: 46526

Photo: 12 Roll: 9

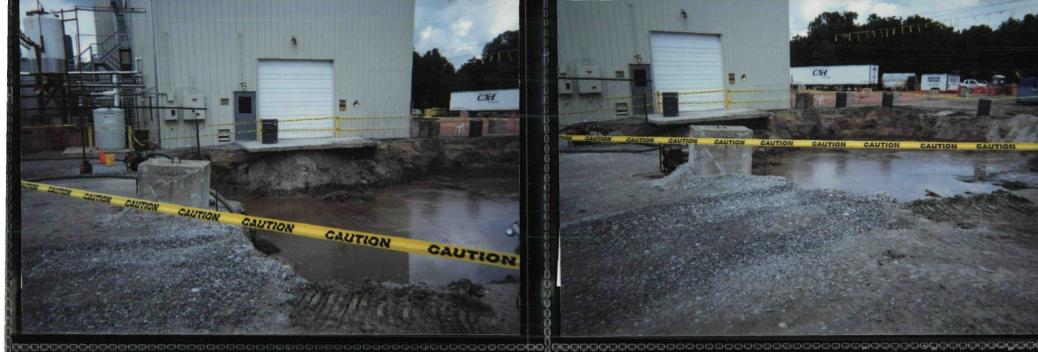
Date: 5-24-01 Time: 12:45

Photographer: Margaret Mulkerrin Description:

Photo facing south in onsite area.

Excavation in Area B, just before

backfilling begins.





Project: 46526

Photo: 13 Roll: 9

Date: 5-24-01 Time: 12:45

Photographer: Margaret Mulkerrin

Description: Photo facing west northwest in

onsite area. Excavation in Area B,

just before backfilling begins.

Site: American Chemical Services, Inc.

46526 Project:

**Office and operation and the second and a s** 

Roll: 9 14 Photo:

Time: 12:45 Date: 5-24-01

Margaret Mulkerrin Photographer:

Photo facing northwest in onsite Description:

area. Excavation in Area B, just

before backfilling begins.





E1210H1

Site: American Chemical Services, Inc.

Project: 46526

Photo: 15 Roll: 9

Date: 5-24-01 Time: 12:45

Photographer: Margaret Mulkerrin

Description: Photo facing northwest in onsite

area. Excavation in Area B, just

before backfilling begins.

Site: American Chemical Services, Inc.

Project: 46526

Photo: 1 Roll: 10

Date: 5-24-01 Time: 13:15

Photographer: Margaret Mulkerrin

Description: Photo facing northwest in south

offsite area. Debris from KP building being placed in upper

aquifer spoils pile.



Project: 46526

Roll: 10 Photo:

Date: 5-24-01 Time: 13:30

Margaret Mulkerrin Photographer:

Photo facing north in south offsite Description:

area. MEI & R.W. Collins placing adjusting ring on well manhole.

Site: American Chemical Services, Inc.

46526 Project:

Roll: 10 Photo:

Date: 5-30-01 Time: 08:40

Margaret Mulkerrin Photographer:

Description: Photo facing northwest in south

offsite area. Picture of detention

pond outlet structure.



46526 Project:

Roll: 10 Photo:

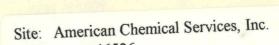
Time: 08:45 Date: 5-30-01

Margaret Mulkerrin Photographer:

Photo facing southeast in south Description:

offsite area. Photo of regrading of

SVOC pile.



46526 Project:

Roll: 10 Photo:

Time: 08:50 Date: 5-30-01

Margaret Mulkerrin Photographer:

Photo facing south. Metal debris in Description:

south offsite area.





Project: 46526

Photo: 6 Roll: 10

Date: 5-30-01 Time: 09:00

Photographer: Margaret Mulkerrin

Description: Photo facing southeast. Photo of

regraded PCB pile.

Site: American Chemical Services, Inc.

Project: 46526

Photo: 7 Roll: 10

Date: 5-30-01 Time: 12:30

Photographer: Margaret Mulkerrin

Description: Photo facing southwest. Picture of

firepond.

in OPY





Project: 46526

Photo: 10 Roll: 10

Date: 5-31-01 Time: 11:30

Photographer: Margaret Mulkerrin

Description: Photo facing north in onsite area.

Photo of KES deconning

equipment.

Site: American Chemical Services, Inc.

Project: 46526

Photo: 11 Roll: 10 Date: 5-31-01 Time: 13:00

Photographer: Margaret Mulkerrin

Description: Photo facing east. KES regrading

Area "A" with clean fill.